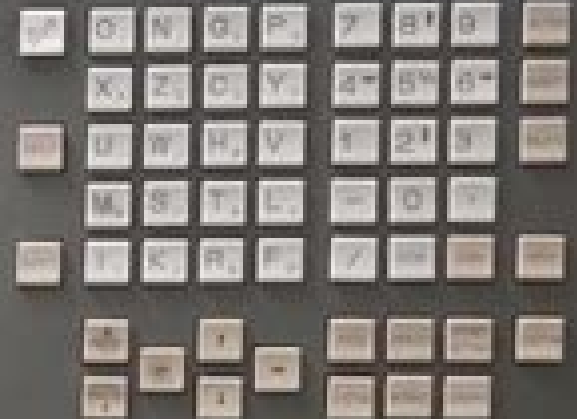


FANUC Series 16-T



# Lathe Fanuc 180t Programming Manual

**S. K. Sinha**



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Peter D. Senkiw,1979 An examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively The report presents a description of each of the fifteen voluntary participants systems The report describes the non technical characteristics of each system the business and operational characteristics such as hardware and software sources and costs documentation training vendor support and maintenance tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed and the variety of the geometrical formats accepted by each system as manuscript statements discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work automatic roughing finishing along a profile threading grooving and necking drilling boring reaming and tapping presents a brief discussion of the distinguishing characteristics of each system describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems describes the capabilities demonstrated by the fifteen systems to program the ten test parts the amount of time required to write the program and to debug it it shows the success in processing and postprocessing the program and the verification of the output tape      **Cnc Programming Skills** S. K. Sinha,2016-06-01 The present book is the print version of the author s six eBooks in the series CNC Programming Skills Vol 1 CNC Programming Skills Program Entry and Editing on Fanuc Machines Vol 2 CNC Programming Skills Understanding G73 on a Fanuc Lathe Vol 3 CNC Programming skills Live Tool Drilling Cycles on a Fanuc Lathe Vol 4 CNC Programming Skills Understanding Offsets on Fanuc Machines Vol 5 CNC Programming Skills Understanding G32 G34 G76 and G92 on a Fanuc Lathe Vol 6 CNC Programming Skills Understanding G71 and G72 on a Fanuc Lathe      **CNC Lathe** ,1986\*      Instruction Manual CNC Lathe Mori Seiki Co,1986  
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