

INSPECTION AND REPAIR



Fig. 1 Exploded View of Final Drive

1-Bearing Housing	16-Lub. Ring (large)
2-Drive pin shaft	16-Race
3-Cap (2 each)	17-Washer
4-Bearing cap (2)	18-Lub. Ring (small)
5-Pinion (2 each)	19-Washer Ring
6-Housing	20-Race
7-Drive (2 each)	21-Bearing Case
8-Drive Ring	22-Washer
9-Pin Pin	23-Race
10-Race	24-Race
11-Race	25-Race Pin
12-Drive Retainer	26-Race (2 each)
13-Bearing Case	27-Race

Fig. 1 Exploded View of Final Drive

Final Drive Pinion

1. Remove pinion bearing and cap (1, Fig. 6) and drive (2, Fig. 6). Lift pinion assembly out of final drive housing. Drive are steel and plastic. Do not damage drive. Steel thicknesses are as follows:

Red plastic: 0.001-0.002 inch (0.025-0.051 mm)
Green plastic: 0.001-0.002 inch (0.025-0.051 mm)
Steel: 0.001, 0.010, and 0.020 inch (0.025, 0.254, and 0.508 mm)



Fig. 1 Pinion and Bearing

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NOTE: U.S.A.

2. Pull or press off pinion bearing cones (Fig. 10). If there is evidence of wear or damaged parts. Whenever the bearing cone or cap is to be replaced, also replace its companion part.



Fig. 10 Removing Bearing Cap

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Wash all parts in a clean solvent and dry thoroughly.

3. Inspect the bearing caps (3, Fig. 6) for excessive wear or damage. Use an internal cap roller (Fig. 2) to remove cap from housing (Fig. 11). Use a drift to drive cap from housing.

4. Check the pinion (5, Fig. 6) for clipped or worn teeth. If either condition exists, replace the pinion.



Fig. 11 Bearing Cap and Pin

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5. If there is evidence of oil leakage at the pinion shaft, remove the oil seal (6, Fig. 12) from the housing.

6. Press the bearing cap (3, Fig. 6) against the shoulder in the final drive housing (Fig. 12), using driver tool (Fig. 2). Also press the bearing cap into the bearing cap (1, Fig. 6) using the same driver tool.

INSPECTION AND REPAIR—Continued



Fig. 12 Pressing a Oil Seal

Fig. 12 Pressing a Oil Seal

7. Press the oil seal (7, Fig. 12) into the housing (8) with the tip of the seal toward the inside. Use driver tool (A) as shown in Fig. 4. The outer edge of the seal should be flush with the housing.



Fig. 13 Pressing Bearing Case at Pin

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8. Pack the bearing cones (9, Fig. 14) with John Deere Multi-Purpose Lubricant or an equivalent SAE Multigrade-type grease and press them on the pinion shaft using driver tool (A) as shown in Fig. 4.



Fig. 14 Pressing Pin

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Fig. 14 Pressing Pin

NOTE: U.S.A.

9. Lubricate the splined end of the pinion and the oil seal (7).

Press the pinion (5, Fig. 14) with the bearing cones installed through the final drive housing. The use of a plastic sleeve (10), over the end of the pinion shaft, will prevent damage to the oil seal when pushing the splines of the shaft through the oil seal.

10. Install the bearing oil cap (1, Fig. 6) with steel and plastic rings between the oil cap and housing. Tighten the cap screws to 50-55 ft-lbs (68-75 Nm) torque.



Fig. 15 Checking Pin Pin

11. Check the end play with a dial indicator (Fig. 7) as shown (Fig. 16). The correct end-play is 0.002-0.005 inch (0.051-0.127 mm). If the end play is not within these limits, add or remove shims as necessary.

Main Drive Axle and Final Drive Gear



Fig. 17 Removing Gear Bearing

12. Remove the cap (24, Fig. 8), roller pin, oil seal nut, and washer from the end of the axle shaft, then remove the bearing cone (Fig. 17).

John Deere 484parts Manual

Minjie Lin



John Deere 484parts Manual:

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