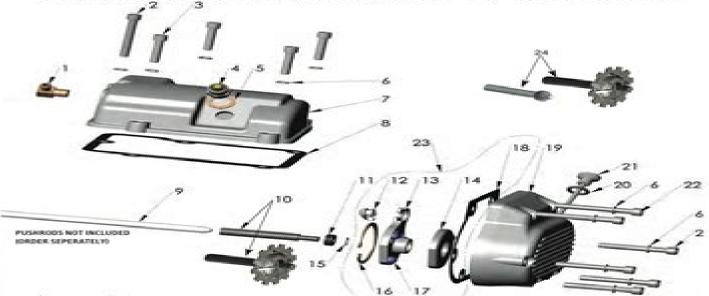
ULTIMA® 5 & 6-SPEED TRANSMISSIONS- TOP & SIDE COVERS



ltem Number	Part Number	Description	Quantity
1	21-304	Vent Fitting, Chrome (QEM 62375-57)	1
2:	95 955	Bolt. SHCS 1/4-20 x 2-1/2"	
3	96-951	Bolt, SHCS 1/4-20 x 1" (OEM 4741A)	
4	17-72	Neutral Light Switch Single Post(DEM 33900-59)	7
	17-701	Neutral Light Switch Dual Post, Silver(0EM 13902-98)	
	17-702	Neutral Light Switch Dual Post, Black(OEM 33904-00)	
	17-703	Neutral Light Switch, Single Post (0EM 33901-79)	
er 2	96-754	Washer (0EM 33043-80)	
5	95-952	Washer (0.430 OD, 0.250 ID.)	- 11
7	95-553	Too Cover, Transmission (DEM 34468-86A)	- 1
8	78-461	Gasket Top Cover (34904-86), PKG OF 20	
-	78-461A	Gasket, Top Cover (34904-86), SOLD EACH	
9	95-538	Rod, Clutch Release, Center, See Pushrods for sizes (not included)	
20	96-654	Rod, Clutch Release, Right, (6 speed LSD trans only)	
	95-646	Rod, Clutch Release, Right, (5 speed LSD trans only) (0EM 37069-90)	
110	95-451	Throw-Out Bearing Assembly (OEM 37312-75, 37313-80)	
12	95-788	Coupling (OEM 34920-86)	
	95-784	Inner Ramp (OEM 25452-87A)	
13 14	96-785	Outer Ramp (OEM 25452-67A)	
34 25			
15 56	96-452	Retaining Ring (DEM 11096)	
	96-772	Retaining Ring (OEM 10998)	10.3
17 18	95-783	Steel Ball (OEM 8873)	
300	78-455	Gasket, Side Cover (OEM 3680s-87A), pkg of 10	
4.5	78-455A	Gasket, Side Cover (OEM 368qs-87A), sold each	
19	96-554	End Cover, Transmission, Cable (OEM 37105-87A)	
30 m	96-237	End Cover, Transmission, Hydraulic	
20	95-241	O-ring, Dip Stick (OEM11132)	
21	41-285	Dip Stick	
22	95-953	Bolt, SHCS 1/4-20UNC x 2	3
	95-954	Bolt, SHCS 1/4-20UNC x 2.25	2
	95-955	Bolt, SHCS 1/4-20UNC x 2.5	2
23	95-793	Clutch Release Kit, includes # 12,13,14,16,17(Qty: 3),and 18	
24	95-668	Throwout rod/bearing assembly, complete (6 SPD, LSD trans only)	
	95-656	Throwout rod/bearing assembly, complete (5 SPD, LSD trans only)	

Harley 5 Speed Transmission Manual

Causey Enterprises, LLC

Harley 5 Speed Transmission Manual:

Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2010-03-01 Donny is the Winner of the 2012 International Book Awards Donny Petersen has been educating motorcycle enthusiasts about Harley Davidson bikes for years Now he has combined all his knowledge into a twelve volume series masterpiece and this third book is one that every rider will treasure Petersen who has studied privately with Harley Davidson engineers and has spent thirty six years working on motorcycles is sharing all of his secrets As the founder of Toronto's Heavy Duty Cycles in 1974 North America's premier motorcycle shop the dean of motorcycle technology teaches about the theory design and mechanical aspects of Harleys In this third volume discover 1 How to identify the Evolution models 2 Why the Evolution models are better 3 Everything you need to know about engines 4 Troubleshooting every facet of the Evolution And so much more The Harley Davidson Evolution The Japanese had more than quality Their arsenal included acceleration and speed combining with good braking and handling They could design tool up and build a new motorcycle in a mere eighteen months The flavor of the day could easily be accomplished with this organizational skill and dexterity On top of this they had lower prices The Gang of 13 took over a failing company or did they By 1982 Harley Davidson sales went into a tailspin with plunging production The USA was in a deep recession Adding to the perfect storm was the flood of Asian imports that many believe were being sold in the U S below their manufactured costs Whether this was true or not how did a small country a half world away manufacture a quality product that was faster handled better and was less expensive Furthermore these import motorcycles were more functional Well of course they did because USA motorcycle manufacturing offered old clunker styling that was slower did not handle well and broke down all the time And for all of this Harley Davidson's cost more Insulting if one thinks about it It is not that the Evolution was that good relative to their competitors because in my opinion it was not However the Evolution was stellar relative to what went before I was a loval Shovelhead rider necessarily becoming a mechanic along the way I like the rest of my ilk would never consider riding any other product I did not care that a Honda might be functionally better less expensive and not require my newfound mechanical skills Honda simply did not give what my psyche craved Importantly H D dropped its lackadaisical attitude towards copyright infringement particularly with knock off products Harley Davidson became extremely aggressive against the counterfeiting of their trademarks It licensed use of its logos with all manner merchandise that was embraced by mainstream America followed by the world including the Japanese H D then saw the birth of HOG the most successful marketing and loyalty campaign in the annals of corporate sustenance The world embraced this pasteurized version of the outlaw subculture You might meet the nicest people on a Honda but Harley riders are all about cool They adapt a pseudo outlaw lifestyle that emulates freedom and individualism They spend much of their time adopting one charity or another to prove they really aren t bad Many charities benefitted greatly during the Harley boom Can these riders be contesting the Honda mantra of niceness The previous owners AMF

deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution's successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V Rod s technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse After all they had their psychological needs These attempts did not prevent dark clouds from appearing on the horizon 1 Inexorably the post World War II baby boom s bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere Who is to take over this downsizing market Who will be left to support the Motor Company in the style it has become accustomed 2 In my humble opinion the masters of marketing did not fill the coming void of consumers I think H D is good at pretty much everything except lowering prices for the incoming generations. Nor have they developed affordable and desirable product lines for the youth Certainly the Factory began to enjoy economies of scale in manufacturing I for one do not think they have used their profits wisely for continued prosperity Will I continue to ride a Harley at age 62 Sure I will but I was riding them before they became cool I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day The Evolution motorcycle saved the Hog s bacon but a new savior is now required 101 Harley-Davidson Performand Projects Kenna Love, Kip Woodring, 1998 Put a veteran mechanic on your bookshelf From simple 15 minute jobs such as lubing cables and bolting on new air cleaners to more advanced tasks such as cam changes and swapping heads this how to guide offers carefully selected projects you can do in a weekend Color photographs guide you step by step through each performance project Explains why each project should be done and what performance gains you Deadly Protector Jeffrey Lee Shannon, 2008-02 Trained by the Marines as a Military Criminal Investigator can expect Warrant Officer Harley Dodd retires after twenty years and returns home for the first time since enlistment Had he

maintained contact with the family he would have known his mother had been placed in a nursing home his sister Ella Mae twenty eight lay in a coma as the result of being attacked in her home a year ago and his niece Hayley age ten abducted and never found When he solves the crime he s recognized as a hero but no one knows the truth He did not extradite the repeat sex offender to Colorado If found the body would be snagged or floating in Colorado s Muddy Boggy River That victim proved to be Harley s first and the beginning of a crusade to eradicate the Pedophilia Plague in the state of Wisconsin We kill rabid dogs don t we Rabid humans deserve the same *Trailer Life* ,1978 <u>Training Manual</u> United States. War Dept,1924

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- 1. Understanding the eBook Harley 5 Speed Transmission Manual
 - The Rise of Digital Reading Harley 5 Speed Transmission Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Harley 5 Speed Transmission Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley 5 Speed Transmission Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Harley 5 Speed Transmission Manual
 - Personalized Recommendations
 - $\circ\,$ Harley 5 Speed Transmission Manual User Reviews and Ratings
 - Harley 5 Speed Transmission Manual and Bestseller Lists
- 5. Accessing Harley 5 Speed Transmission Manual Free and Paid eBooks
 - Harley 5 Speed Transmission Manual Public Domain eBooks
 - Harley 5 Speed Transmission Manual eBook Subscription Services
 - Harley 5 Speed Transmission Manual Budget-Friendly Options

- 6. Navigating Harley 5 Speed Transmission Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Harley 5 Speed Transmission Manual Compatibility with Devices
 - Harley 5 Speed Transmission Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Harley 5 Speed Transmission Manual
 - Highlighting and Note-Taking Harley 5 Speed Transmission Manual
 - Interactive Elements Harley 5 Speed Transmission Manual
- 8. Staying Engaged with Harley 5 Speed Transmission Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley 5 Speed Transmission Manual
- 9. Balancing eBooks and Physical Books Harley 5 Speed Transmission Manual
 - $\circ\,$ Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley 5 Speed Transmission Manual
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley 5 Speed Transmission Manual
 - Setting Reading Goals Harley 5 Speed Transmission Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley 5 Speed Transmission Manual
 - Fact-Checking eBook Content of Harley 5 Speed Transmission Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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Harley 5 Speed Transmission Manual Introduction

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