



SERVICE MANUAL

MODELS

1997 175XR² Sport Jet

United States
With Starting Serial Numbers

Powerhead
0E203000

Pump Unit
0E151580

Mercury Marine 175xr2 Sport Jet Service Repair Manual

Penton Staff



Mercury Marine 175xr2 Sport Jet Service Repair Manual:

Mercury Marine Service Manual ,1996 **Mercury Marine Service Manual** ,1995 **Mercury Sport Jet Shop Manual, 1993-1995** ,1995 Mercury Powered Sport Jet Penton Staff,2000-05-24 90 120 HP Sport Jet Models

Mercury Outboards Service Manual Mercury Marine,1979 *Mercury Outboards Service Manual* Mercury Marine,1984 **Seloc's Mercury Outboard, 1965-1986** Joan Coles,Clarence W. Coles,1986 **Mercury Outboards Service Manual** Mercury Marine,1980 Mercury Outboards Service Manual Mercury Marine,1988

Mercury/Mariner 75-250 HP Two-Stroke 1998-2009 Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Mercury and Mercury/Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,198? **Mercury and Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,1995

Mercury/Mariner Outboard Shop Manual Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner

40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006 **Mercury Marine Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis,1958 *Mercury Marine 2.5-60 HP OB 94-97* Penton Staff,2000-05-24 2 5 HP 3 3 HP 4 HP 5 HP 6 HP 8 HP 9 9 HP 15 HP 20 HP 20 Jet 25 HP 30 HP 30 Jet 40 HP 45 Jet 50 HP 60 HP **Mercury Outboards Service Manual** Mercury Marine,1978 *Service Manual* ,1978 **Mercury Marine Service Manual** ,1974* Seloc's Mercury Outboard, 1965-1986 Joan Coles,Clarence W. Coles,1986 *Clymer Mercury Outboard Shop Manual 45-225 Hp, 1972-1989* Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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