

1. Find your engine model in the list below
2. The correct hub kit is listed to the right
3. Choose a propeller from the chart to the right

8 - 18 hp - Portable Series Aluminum Propellers w/ 2-1/2" Gearcase



Rascal Portable Series Aluminum Propellers are designed with more blade area and fine tuned pitch progression to maximize all around performance.

ENGINE BRAND - Varied w/ 2-1/2" PROP shafts	HUB
EVINRUDDER / JOHNSON: (12 spline) 2 stroke: 8.5hp, 10hp (74 and newer) 4 stroke: 8hp (78 & newer) / 10.5hp, 10hp (78-100)	202
EVINRUDDER / JOHNSON: (10 spline) 4 stroke: 8.5hp, 10hp (2002 and newer)	206
HONDA: (10 spline) for 8 Civic, jet drive: 8hp (70 & newer) / 8.5hp, 10hp, 20hp	205
MERCURY & MARINER: (6 spl hub) 2 stroke: 8hp, 8hp, 8.5hp, 10hp 4 stroke: 8.5hp (85-04), 10hp / SeaPro: 8.5hp, 10hp, 10hp, 10hp	201
MERCURY & MARINER: (6 spl hub) 2 stroke: 8hp, 8hp, 8.5hp, 10hp 4 stroke: 8.5hp (85-04), 10hp, 10hp, 10hp	207
HISANISHI & TOHATSU: 2 stroke: 8.5 (74-75), 12 (76-77) / 10 & 10hp (80-02) 4 stroke: 8.5hp, 10hp, 10hp (74 spline)	207
SUZUKI: (10 spline) TYPE M / 10 2 stroke: 8.5hp (80-87), 10hp, 11C / 10 4 stroke: 8.5hp, 10hp (note does not fit DT 10C & 10C (88-90))	208
YAMAHA: 2 stroke: 8.5 4 stroke: 10hp, 10hp	205
ENGINE BRAND - 12 spline PROP shaft	HUB
HISANISHI & TOHATSU: (12 spline) 2 & 4 stroke: 8hp, 8.5hp	208
MERCURY & MARINER: (12 spline) 4 stroke: 10.5 & newer / 8.5 8.5hp	208



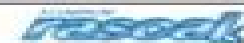
ALUMINUM	
DIA. X PITCH	PROP #
8 X 8	RS-0908
8 X 10	RS-0910

20 - 35 hp - Compact Series Aluminum Propellers w/ 3" Gearcase



Rascal Compact Series Aluminum Propellers are designed with more blade area and fine tuned pitch progression to maximize all around performance.

ENGINE BRAND - 18 spline PROP shaft: 14 spline shaft for Evinrude/Johnson	HUB
EVINRUDDER / JOHNSON: 2 stroke: 20hp, 25hp (74 & newer), 20hp commercial (78 & newer), 30hp (78 & newer), 30hp (78 & newer)	21
HONDA: (18-19)	21
MERCURY & MARINER: 4 stroke: 18hp, 18hp, 18hp, 18hp (70-75), 20hp (76 & newer), 20hp 2 stroke: (78 & newer)	21
ENGINE BRAND - 18 spline PROP shaft	HUB
HONDA: (20-25, 25-30)	21
MERCURY & MARINER: 4 stroke: 10.5 & newer, jet drive shafts: 20hp, 20hp	21
HISANISHI & TOHATSU: 20hp, 30hp	21
YAMAHA: 2 stroke: 20hp, 25hp, 30hp / 4 stroke: 25hp	21
ENGINE BRAND - 18 spline PROP shaft	HUB
EVINRUDDER / JOHNSON: 4 stroke: 25hp, 30hp	21
SUZUKI: 10 & newer, DT 2 stroke: 20, 25, 25C, 30, 30C / DT 4 stroke: 25hp, 30hp	21



ALUMINUM	
DIA. X PITCH	PROP #
10-12 X 11	RS-1011
10-18 X 13	RS-1013

ALUMINUM	
DIA. X PITCH	PROP #
10-30 X 11	RS-1011
10-30 X 13	RS-1013

ALUMINUM	
DIA. X PITCH	PROP #
10-12 X 11	RS-1011
10-18 X 13	RS-1013

40 - 75 hp - Mid-Range Series Aluminum & Stainless Props w/ 3-1/2" Gearcase



Hustler and Express Mid-Range Propellers new designs are perfect for work boats, jet boats, pontoons and fishing boats.

ENGINE BRAND - 13 spline PROP shaft	HUB
EVINRUDDER / JOHNSON: DT 4 stroke: 40hp, 50hp	11
HONDA: 40hp (76-78), 50hp (76-78), 70hp (79-90), 70hp (90-95)	11
HONDA: (20-25, 25-30, 30-35, 35-40)	12
MERCURY & MARINER: (18-19) NOTE 4 stroke: 25hp Jetboat / 30hp (74-75) / 40-50hp 2 stroke: 30hp (74 & newer) / 35, 45, 55 / 40, 50, 60 / 77 & newer / 70hp (83 & newer)	11
HISANISHI & TOHATSU: 40C, 50C, 50C, 60A, 70A, 80A, 80A, 70B	13
SUZUKI: 10 & newer, DT 2 stroke: 50C / 40 / 50 / 55 / 60 / 65 DT 4 stroke: 40hp, 50hp	11
YAMAHA: 2 stroke: 40hp to 50hp / 4 stroke: 40hp High Thrust, 50hp to 60hp	12
ENGINE BRAND - 13 spline PROP shaft	HUB
EVINRUDDER / JOHNSON: 11 2 cyl: 40hp, 40hp / 50hp (1977-2002) / 50hp (1978-19) / 60hp, 60hp (1980-85) 2 cyl: Jet and gearcase: 70hp (1978-85), Sprint & Formula E	12



ALUMINUM	
DIA. X PITCH	PROP #
10-12 X 8	HS-1208
12 X 10-12	HS-1210
10-18 X 11	HS-1011
10-34 X 12	HS-1012
10-12 X 13	HS-1013
10-38 X 14	HS-1014
10-18 X 15	HS-1015

STAINLESS STEEL	
DIA. X PITCH	PROP #
12 X 8	ES-1208
12 X 10	ES-1210
12 X 13	ES-1213
10-12 X 11	ES-1011
10-12 X 12	ES-1012
10-12 X 13	ES-1013
10-12 X 14	ES-1014
10-12 X 15	ES-1015

ALUMINUM	
DIA. X PITCH	PROP #
10-12 X 8	HS-1208
12 X 10-12	HS-1210
12-12 X 13	HS-1213
12-14 X 15	HS-1215
11-34 X 17	HS-1117

STAINLESS STEEL	
DIA. X PITCH	PROP #
12 X 8	ES-1208
12 X 10	ES-1210
12 X 13	ES-1213
11-34 X 15	ES-1115
11-34 X 17	ES-1117

NOTE: If propeller strikes trim tab, replace with Mercury part # 822771A1 or 7828A2.
 NOTE: Mercury / Mariner (1977 and older) not available from Turning Point Propellers, Inc.
 NOTE: If propeller strikes trim tab, replace with Yamaha part # 822-45271-05.
 NOTE: Add 2 inches of pitch for OEM replacement when select less than 14" dia. prop.

Mercury Marine 700 Propellers Guide

A Loxley



Mercury Marine 700 Propellers Guide:

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web formulas bend allowance ba the amount of added to the sum of the two leg lengths to obtain the flat pattern length bend deduction bd the amount removed from the sum of the two flange lengths to obtain a flat pattern material thickness mt the gauge of the material in decimal form bend angle b the inside angle between

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web the following sections show the methods used to calculate flat patterns for brake bent or die formed sheet metal parts the later sections describe the geometry and instructions for laying out sheet metal developments and transitions also included are calculations for punching requirements of sheet metal parts and tooling requirements for

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web higher volumes pressing sheet metal is often more cost efficient due to the speed and ability to automate the majority of the process the definitions of bending and pressing can be seen in chapter 3 2 the method of pressing sheet metal also enables more complex geometries and thus makes it possible to eliminate welding of the components

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web form height to thickness ratio to determine the minimum form height for sheet metal use the following formula $d \geq 2.5t$ r see below the height can be less but it required secondary operations and is far more costly 5

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0 120 thick that means a minimum flange length of 0 480 long

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bend functions for instance in this article we have used the following for outside setback $ossb$ tangent degree of bend angle 2 material thickness inside radius