

MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

Mercury MerCruiser

#	Supplement To	Part Number	Latest	Description	Scope		Related Diagram Set
					SN Range or Models	Years	
1	–	90-68648	Feb 1986	Engines & Drives	All	1963–1973	–
–	–	90-73033		Jet Drive 400	All	1975	–
2	–	90-71707	Feb 1986	Engines, Drives & Jet Drive 400	All	1974–1977	–
3	–	90-95693 R1	Aug 1988	Engines: 4-Cylinder, L6 & V8	All	1978–1984	–
4	–	90-86137	Feb 1986	Stern drives: MC 120 to 260	All	1978–1982	–
5	–	90-12935	Oct 1985	Stern drives: TR and TRS	All	1978–1993	–
6	–	90-12934-2	Oct 1997	Stern drives: R, MR, Alpha One & Alpha One SS	All	1983–1990	–
7	–	90-12410	Nov 1985	Engines: GM V6	All	1983–1993	–
8	–	90-44553 R2	Dec 1993	Engines: MM 4-Cylinder	All	1985–1989	–
9	–	90-14499 R1	Aug 1987	Engines: GM V8	All	1985–1988	–
10	–	90-14693-1R1	Jan 1994	Engines: GM 4-Cylinder	All	1985–1989	–
11	–	90-17431-4	Mar 1988	Stern drives: Bravo	All	1988–1998	–
12	–	90-814099-2	Jan 1996	Engines: 5-Cylinder & 6-Cylinder Diesel	All	1989–1993	–
13	–	90-816462 R2	Jun 1995	Engines: GM 4-Cylinder	All	1990–1997	–
14	–	90-818177-3	Apr 2001	Stern drives: Alpha One Gen II	All	1991–	–
15	–	90-816463	Mar 1992	Engines: GM V8	All except High Performance	1989–1992	–
16	–	90-823224-2	Jul 1996	Engines: GM V8 454cid & 502cid	Gen V–Gen VI	1993–1997	–
17	–	90-823225-1	Oct 1996	Engines: GM V8 305cid & 350cid	All	1993–1997	–
				Engines: GM V8 5.0L		1993–1995	–
18	–	90-823226-1	Sep 1996	Engines: GM V6 Gen II Balance Shaft	All	1993–1997	–
19	–	90-823227	Jan 1994	Engines: V8 7.3L (IDI) Diesel	All	1994–1996	–
20	–	90-823228 R1	Jun 1994	Stern drives: Blackhawk	All	1994–1998	–
21	–	90-806934	Nov 1994	Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel	All	1994–	–
22	–	90-860074-1	Feb 2002	Engines: D-Tronic 2.8L & 4.2L (DI) Diesel	Starting SN 0K000001	1997–	–
22-S	22	90-860074020	Sep 2002	Engines: D4.2L 300 Diesel	All	2002–	–

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IM Harris



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MerCruiser Service Manual Number 3, 1988 **How To Fix Alpha One, Bravo One, Two, Three MerCruiser Drives**
Pasquale De Marco, 2025-04-05 How To Fix Alpha One Bravo One Two Three MerCruiser Drives is the ultimate guide for boat owners and enthusiasts who want to maintain troubleshoot and repair their MerCruiser drives with confidence Written in a clear and easy to understand style this comprehensive book covers everything from routine maintenance procedures to advanced troubleshooting and repairs Whether you re a seasoned mechanic or a novice DIYer this book provides step by step instructions detailed illustrations and expert advice to help you keep your MerCruiser drive running smoothly and efficiently With its in depth coverage of different MerCruiser drive models you ll have the knowledge and skills to diagnose and fix a wide range of problems saving you time money and hassle Inside this book you ll find Comprehensive coverage of different MerCruiser drive models including Alpha One Bravo One Two and Three drives Clear and concise instructions for performing routine maintenance tasks such as gear oil and filter replacement fluid level checks and propeller inspection Step by step troubleshooting guides to help you identify and resolve common problems such as drive noise vibration and shifting issues Detailed repair procedures for more complex issues such as gimbal bearing replacement U joint replacement and shift cable replacement Helpful tips and tricks for extending the lifespan of your MerCruiser drive and ensuring optimal performance With its user friendly format and comprehensive coverage How To Fix Alpha One Bravo One Two Three MerCruiser Drives is the essential resource for all MerCruiser drive owners Whether you re looking to perform basic maintenance troubleshoot problems or undertake more complex repairs this book has everything you need to keep your boat running smoothly and safely If you like this book write a review **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1964 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June

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