#### THREAD LOWER LOOPER (BLUE)

- · Raise the presser foot to release tention discs.
- Pass the thread from back to from thorugh the thread guide on the thread stand (3).
- Thread the top owner thread goods by polling the thread towards the left usual it slips under the guide. Then pull the thread along the right side of the button as illustrated.
  (2).

- While bolding the thread with both hands, pass it between the tension discs and pull it down to make certain it is properly placed between the tension discs (5).
- Turn the hand wheel toward you until the looper extends our 10 mm (3/8") from the needle plate edge.
- Thread the looper area of the muchine following the blue color coded thread grades (4-1%).
- Place the thread through throuding guide (4).
- Place the thread through the near dot of threading guide (5).
- Continue threading through guides 6-8.
- To thread the last thread guide (9), pull about 10 cm (4") of thread through guide 8.

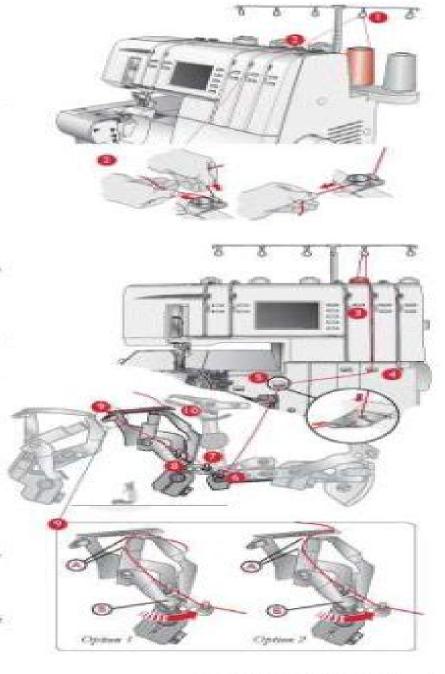
Hint: Aloning the stock finger heer to R makes the threvoling own. Researcher to set it hack to N hefore storting to sea:

#### Character 7

Place the thread into the "V" curouts (A) on threader leves. Pull the threader lover (B) up into place and back to map the thread into thread guide 9. Thread the looper eye (10) from front to back using the tweezers.

#### 62go Blow 25

Thread the looper eye (10) from from to back using the raceures. Make one the thread raiss into the "V" curouss (A) on threader lever. Firmly hold the thread tail with your left hand and pull for threader lever (E) up into place and back to map the thread into thread guide 9.



# **Huskylock S25 Manual**

J Ma

**Huskylock S25 Manual:** 

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