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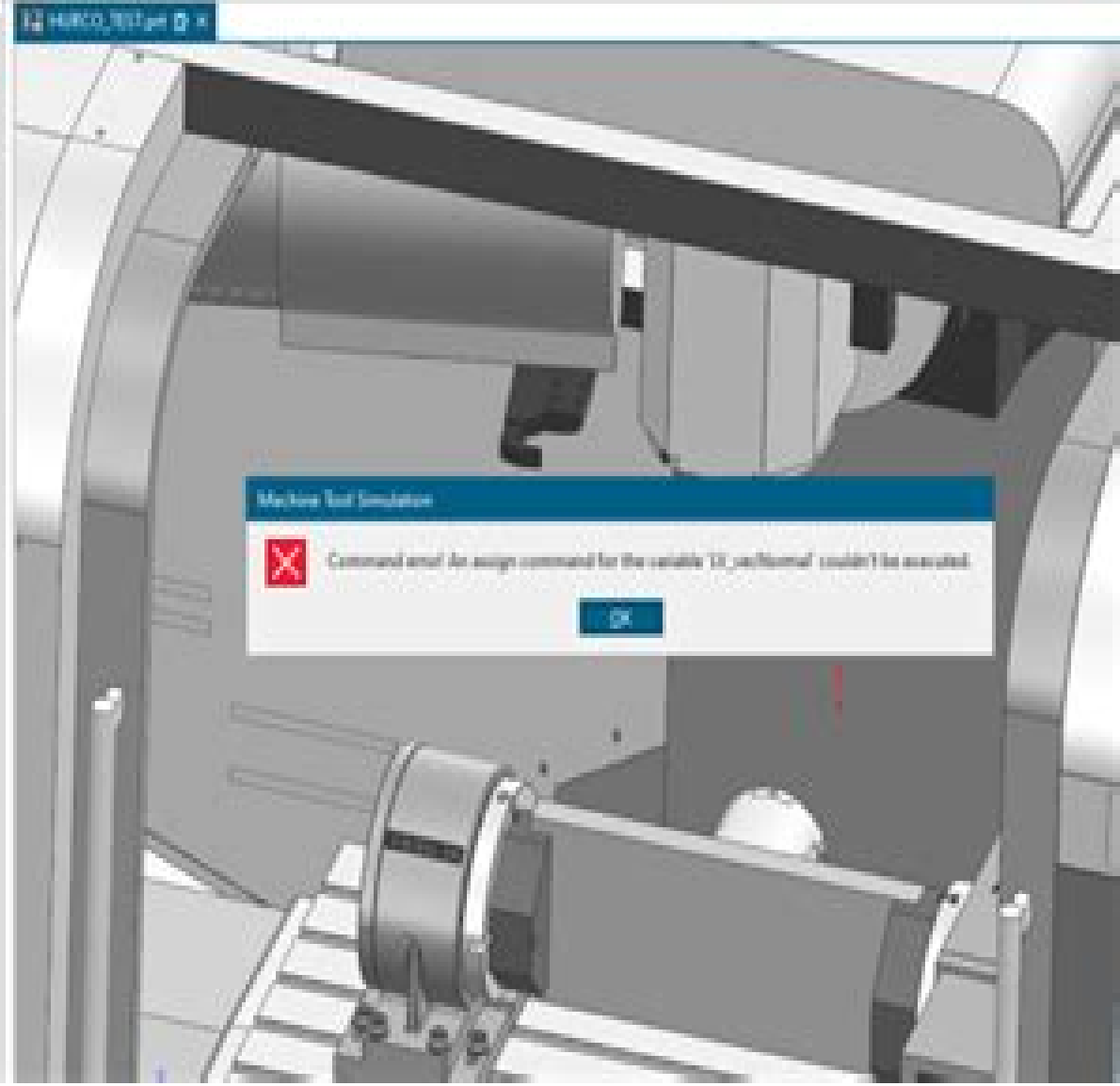
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14 G17 AP,  
15 G14 M320  
16 G16 M340  
17 (Tool Number : 1)  
18 (Tool Name : P1111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 G20 G90 M6  
24 G10 G54  
25 G12 G0 G90 X0, Y0,  
26  
27 (Feed in this format)  
28 G14 G68.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Rot in this format)  
31 G14 G68.2 X0.0 Y0.0 Z0.0 B0.000, 10,  
32 G15 G53.1  
33  
34  
35  
36  
37 G16 G68.1 M0  
38 G10 G57 X-37.847 Y-0.001  
39 G40 G43 Z0.0 M1  
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