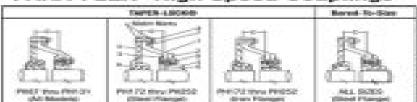


WARNING: TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE REFORE PROCEEDING, FAILURE TO ORSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.

Instruction Manual for DODGE PARA-FLEX® High Speed and Flywheel Couplings

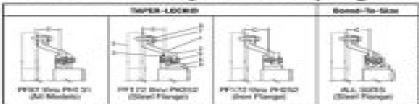
These instructions must be read thoroughly before installation or dispersations.

PARA-FLEX® High Speed Couplings



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PARA-FLEX® Flywheel Couplings



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- (TT) Administration Phys. 21
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INSTALLATION:

Disc Assembly Installation: Install disc assembly on shaft with TAPEH-LOCKIB bushing. Disc assembly can be installed with bushing screws toward either side. Tighten the DAPER-LOCK® bushing in accordance with the instructions. packed with the bushings. Note belancing match marks on disc and belt mig O.D.

NOTE: Disregard Step 1 when installing PARA-FLEX Flywheel Couplings.

Plange Installation: Press or shrink straight bored flance assemblies on the shafts, install TAPER-LOCKOR flances per instructions picked with the bushings, TAPER-LOCKIII flanges on coupling sizes 87 thru 131 are reversible to permit locating busining screws on the inside or outside of the coupling as desired or convenient. Note: The PX140 flange assembly luned on the 172 coupling requires a france spacer ring which must be installed before mounting flamps assembly on the shaft. On models with iron flampes the appoor ring is installed between the flange assembly and external clarify ring, and on models with steel flanges, it is installed between the flange assembly and internal clamp. ring, See Fig. 1.

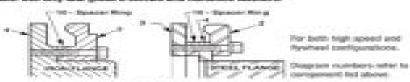


Fig. 1 Flange Spacer Ring Location

- Align Shafts: Position shafts for anouter and parallel alignment within a 1/64" for normal industrial applications. Position flange assembly so that dimension "C" will be maintained. If shaft end float is to occur, locate shaft at the mid-position of end foat", bleasure dimension "C", in Table 1, at low places around the diameter. These measurements should not vary more than dimension "D". "Where limited and float is required or sleeve bearings are used, coveral DODGE.
- Flexible Element Installation: Silo bolt ring over flance and rest it on shaft. Remove clams ring sortwa and internal clarry ring. Place internal clarry ring inside the element and reassemble to flange seating the bead of the element on the flange. Tighten clamp ring screws aftersately and evenly to the torque values chown in column "A" of Table 1.

WARRENG: Recause of the possible danger to personally, or property from accidents which may result from the improper use of products, it is important that correct procedures to followed Products must be used in accordance with the engineering information specified in the catalog, Proper installation, maintenance and operation propodures must be observed. The instructions in the instruction manuals must be followed, inspections should be made as recessary to assure safe operation under prevailing conditions. Proper guands and other suitable safets devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are earther provided by Baldor Dectric Company nor are the responsibility of Baldor Electric Company. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the patential hazards involved. When risk to persons or property may be involved, a halding device must be an integral part of the driven equipment beyond the speed reducer output short.

High Speed Coupling Repair Manual

M Walker

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