

## GENERAL DATA—continued

Camshaft end float .. .. .	..	..	..	..	..	..	-.003 to -.007 in. (-.07 to -.17 mm.)
Camshaft drive type .. .. .	..	..	..	..	..	..	Single roller chain $\frac{3}{8}$ in. (9.52 mm.) pitch, 52 pitches, endless with synthetic rubber tensioner rings on camshaft gear
Valve timing marking .. .. .	..	..	..	..	..	..	Adjoining gear teeth are marked
Seat angle .. .. .	..	..	..	..	..	..	45°
Seat width:							
Inlet .. .. .	..	..	..	..	..	..	-.066 in. (1.68 mm.)
Exhaust .. .. .	..	..	..	..	..	..	-.088 in. (2.23 mm.)
Valve lift .. .. .	..	..	..	..	..	..	-.285 in. (7.24 mm.)
Valve guide length:							
Inlet and exhaust .. .. .	..	..	..	..	..	..	1.687 in. (42.86 mm.)
Stem clearance:							
Inlet .. .. .	..	..	..	..	..	..	-.0015 to -.0025 in. (-.038 to -.063 mm.)
Exhaust .. .. .	..	..	..	..	..	..	-.002 to -.003 in. (-.051 to -.076 mm.)
Valve springs:							
Free length .. .. .	..	..	..	..	..	..	1½ in. (41.275 mm.)
Fitted length and load .. .. .	..	..	..	..	..	..	1½ in. at 37½ ± 2 lb. (32.9 mm. at 17.01 ± .907 kg.)
Rocker bore .. .. .	..	..	..	..	..	..	-.686 to -.687 in. (17.42 to 17.44 mm.)
Rocker bush inside diameter (reamed in position) .. .. .	..	..	..	..	..	..	-.5630 to -.5635 in. (14.30 to 14.31 mm.)
Running clearance (cold) .. .. .	..	..	..	..	..	..	-.012 in. (-.30 mm.)
Clearance for timing .. .. .	..	..	..	..	..	..	-.019 in. (-.48 mm.)
Timing:							
Inlet valve opens .. .. .	..	..	..	..	..	..	5° before T.D.C.
Inlet valve closes .. .. .	..	..	..	..	..	..	45° after B.D.C.
Exhaust valve opens .. .. .	..	..	..	..	..	..	40° before B.D.C.
Exhaust valve closes .. .. .	..	..	..	..	..	..	10° after T.D.C.

} with 0.019 in. (-.48 mm.)  
valve rocker clearance  
(for checking purposes only)

### IGNITION

Type .. .. .	..	..	..	..	..	..	Lucas 12 volt coil
Distributor type (Mk. I) .. .. .	..	..	..	..	..	..	Lucas DM2
Distributor type (Mk. II) .. .. .	..	..	..	..	..	..	Lucas 25D4
Direction of rotation .. .. .	..	..	..	..	..	..	Anti-clockwise at rotor arm
Contact breaker gap .. .. .	..	..	..	..	..	..	-.014 to -.016 in. (-.35 to -.40 mm.)
Static setting:							
High compression engines .. .. .	..	..	..	..	..	..	5° B.T.D.C. (premium fuel)
Low compression engines .. .. .	..	..	..	..	..	..	2° B.T.D.C. (commercial fuel)
Coil type .. .. .	..	..	..	..	..	..	Lucas LA12
Spark plug type .. .. .	..	..	..	..	..	..	Champion N5
Spark plug gap .. .. .	..	..	..	..	..	..	-.024 to -.026 in. (-.61 to -.66 mm.)

### COOLING SYSTEM

Capacity .. .. .	..	..	..	..	..	..	8 pints (4.5 litres, 9.6 U.S. pints)
Capacity (including heater) .. .. .	..	..	..	..	..	..	8½ pints (5 litres, 10½ U.S. pints)
Circulation .. .. .	..	..	..	..	..	..	Pump and thermostat

### FUEL SYSTEM (Mk. I)

Fuel pump .. .. .	..	..	..	..	..	..	A.C. Sphinx 'Y' Type, Mechanical
Carburettor type .. .. .	..	..	..	..	..	..	Down draught Zenith type 26 VME
Standard settings:							
Choke tube .. .. .	..	..	..	..	..	..	22
Main jet .. .. .	..	..	..	..	..	..	80
Compensating jet .. .. .	..	..	..	..	..	..	57
Slow run jet .. .. .	..	..	..	..	..	..	50

# Mki Mkii Assembly Manual Marine

**Disha Experts**



## **Mki Mkii Assembly Manual Marine:**

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Conduct Initial Terminal Guidance ITG for helicopters landing craft parachutists air delivery and re supply Designate and engage selected targets with organic weapons and force fires to support battlespace shaping This includes designation and terminal guidance of precision guided munitions Conduct post strike reconnaissance to determine and report battle damage assessment on a specified target or area Conduct limited scale raids and ambushes Just a SAMPLE of the included publications BASIC RECONNAISSANCE COURSE PREPARATION GUIDE RECONNAISSANCE RECON TRAINING AND READINESS T R MANUAL RECONNAISSANCE REPORTS GUIDE GROUND RECONNAISSANCE OPERATIONS GROUND COMBAT OPERATIONS Supporting Arms Observer Spotter and Controller DEEP AIR SUPPORT SCOUTING AND PATROLLING Civil Affairs Tactics Techniques and Procedures MAGTF Intelligence Production and Analysis Counterintelligence Close Air Support Military Operations on Urbanized Terrain MOUT Convoy Operations Handbook TRAINING SUPPORT PACKAGE FOR CONVOY SURVIVABILITY Convoy Operations Battle Book Tactics Techniques and Procedures for Training Planning and Executing Convoy Operations Urban Attacks *Occupational Conversion Manual* ,1989 **The microbial ferrous wheel: iron cycling in terrestrial, freshwater, and marine environments** David Emerson, Eric Roden, Benjamin Twining, In the past 15 years there has been steady growth in work relating to the microbial iron cycle It is now well established that in anaerobic environments coupling of organic matter utilization to Fe reduction is a major pathway for anaerobic respiration In iron rich circumneutral environments that exist at oxic anoxic boundaries significant progress has been made in demonstrating that unique groups of microbes can grow either aerobically or anaerobically using Fe as a primary energy source Likewise in high iron acidic environments progress has been made in the study of communities of microbes that oxidize iron and in understanding the details of how certain of these organisms gain energy from Fe oxidation On the iron scarcity side it is now appreciated that in large areas of the open ocean Fe is a key limiting nutrient thus a great deal of research is going into understanding the strategies microbial cells principally phytoplankton use to acquire iron and how the iron cycle may impact other nutrient cycles Finally due to its abundance iron has played an important role in the evolution of Earth s primary biogeochemical cycles through time The aim of this Research Topic is to gather contributions from scientists working in diverse disciplines who have common interests in iron cycling at the process level and at the organismal level both from the perspective of Fe as an energy source or as a limiting nutrient for primary productivity in the ocean The range of disciplines may include geomicrobiologists microbial ecologists microbial physiologists biological oceanographers and biogeochemists Articles can be original research techniques reviews or synthesis papers An overarching goal is to demonstrate the environmental breadth of the iron cycle and foster understanding between different scientific communities who may not always be aware of one another s work *Commerce Business Daily* ,1997-12-31 **Cruising World** ,1987-01 India Foreign Policy and Government Guide Volume 1 Strategic Information and Developments IBP USA, **Field & Stream** ,1984-02 FIELD STREAM America s largest outdoor sports magazine

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