MAXNC

MAXNC DLX

OPERATION MANUAL

For MAXNC 10 O.L., 15 O.L. and Open Loop Motion Systems

INSTALLING THE DISK:

Assuming that your external drive is 'A', insert the disk and, at the DOS prompt type A:INSTALL. From Windows, click on Start, then on run, and type A:INSTALL. The directory \MAXNC will be created in your C drive with a sub directory named \E and the programs will load automatically. Type CD\MAXNC to change to the Maxnc directory. Work outside of windows, under the DOS command prompt. If you are installing the disc from WINDOWS (95,98), click on the START icon on the lower left corner of the screen, click on RUN then type A:INSTALL. The following steps need to be done from DOS. The driving programs run in REAL TIME and WINDOWS multitasking functions will interfere with the timing of the pulses to the motors.
To reboot in DOS from WINDOWS (95,98), click on "START", then on "SHUT DOWN", then select the "Restart in MS-DOS mode" button, then click on "YES".
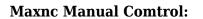
SET UP:

After rebooting the computer in DOS mode, run program 'TIMESET' to calibrate the computer speed. This program will write initial values to the prmtrs.dat file, and set some of the parameters to match your computer speed. The program will ask you for a factor number. Press enter to use the default for now. Wait for the program to finish (it should take less than a minute).

Type MAX to start the drive program and activate the machine (if CAPSLOCK is not on, press it). If not already done, plug MAXNC into the printer port and the wall outlet. The main menu should be on the screen. Test proper movement by activating the JOG mode (press 5) and pressing X. Using the shift keys to move the slide in the positive or negative direction. Check for smoothness. Do the same for the other slides.

Maxnc Manual Comtrol

Michal Rosen-Zvi

Maxnc Manual Comtrol:

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