



## Bearing Case Cover and Crankshaft

### NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly.

- Remove the bearing case cover mounting screws.
- Remove the bearing case cover (3).
- Remove the bearing case screw 2 (5).
- Turn the crankshaft (6) to set the crank pin (7) of the third cylinder to the bottom dead center. Then draw out the crankshaft until the crank pin of the second cylinder comes to the center of the third cylinder.
- Turn the crankshaft by 2.09 rad. (120°) counterclockwise to set the crank pin (8) of the second cylinder to the bottom dead center. Draw out the crankshaft until the crank pin of the first cylinder comes to the center of the third cylinder.
- Repeat the above steps to draw out all the crankshafts.

(When reassembling)

### IMPORTANT

- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2 (5) and tightening it.
- Fit the bearing case gasket and the bearing case cover gasket with correct directions (A).
- Apply liquid-type gasket (Three Bond 1215 or its equivalent) to both sides of a new bearing case cover gasket.
- Install the bearing case cover (3) to position the casting mark "↑" (4) on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

|                   |                                   |                                                             |
|-------------------|-----------------------------------|-------------------------------------------------------------|
| Tightening torque | Bearing case cover mounting screw | 9.8 to 11.3 N·m<br>1.00 to 1.15 kgf·m<br>7.2 to 8.3 ft-lbs  |
|                   | Bearing case screw 2              | 26.5 to 30.4 N·m<br>2.7 to 3.1 kgf·m<br>19.5 to 22.4 ft-lbs |

- (1) Cylinder Block  
(2) Main Bearing Case 2  
(3) Bearing Case Cover  
(4) Top Mark "↑"  
(5) Bearing Case Screw 2

- (6) Crankshaft  
(7) Crank Pin  
(8) Crank Pin  
(A) Up Side

# Kubota D782 Manual

**Terry C. Jones**



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