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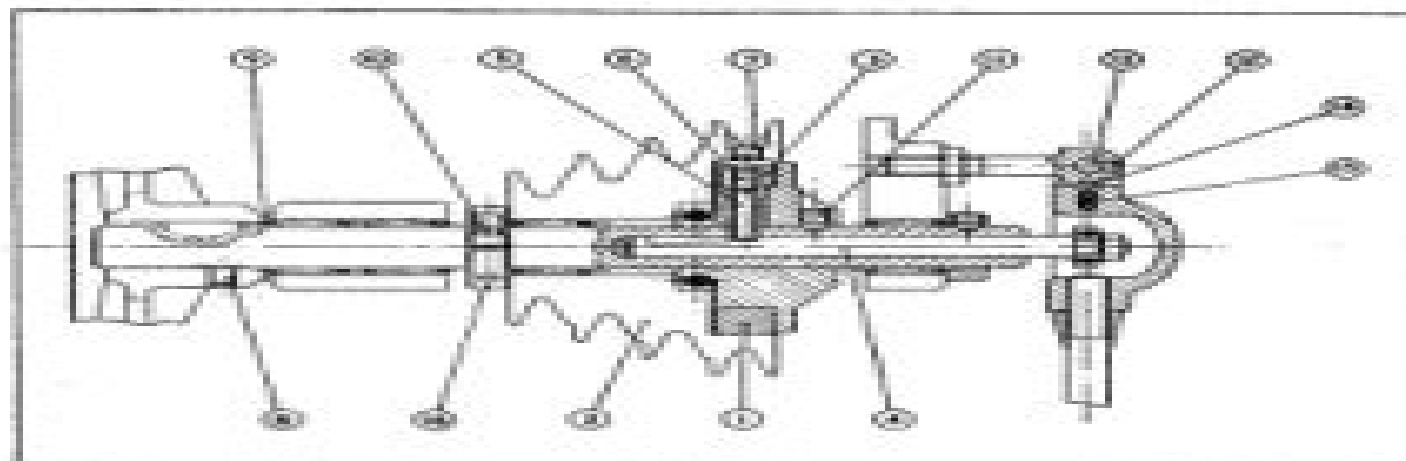


Fig. 34. Showing countershaft clutch layout.

Reference to Fig. 34 will show that the countershaft clutch consists of a split metal clutch ring (1) which can be expanded to grip the bore of the countershaft cone pulley (2). This expansion is accomplished by a wedge-shaped push-rod (3) which is thrust outwards by axial movement of the clutch actuating shaft (4).

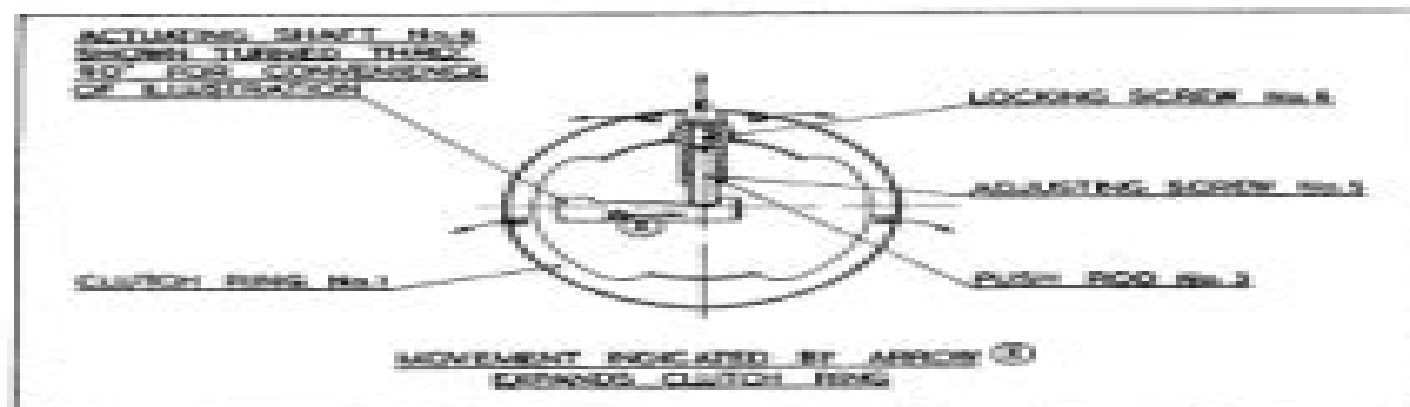


Fig. 35. Showing working principle of clutch.

During the early life of the machine, a certain amount of bedding in takes place between the clutch ring and the bore of the cone pulley and it may be necessary to reset the push-rod (3). Setting of the push-rod is by rotating the adjusting screw (5) which is secured by the locking screw (8). A screwed plug (7) is provided in the large pulley step for access to the locking and adjusting screws.

# MI Super 7 Manual

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