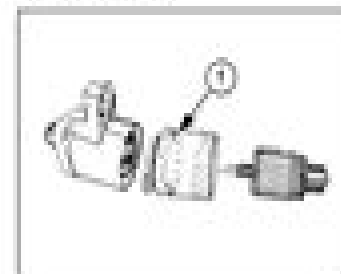


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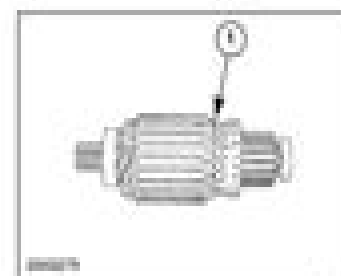
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5. Inspect the permanent magnets for cracks, looseness, or any other damage. Replace the magnets if found to be damaged in any way.
6. Inspect the motor housing, brush cover, and starter housing for damage such as cracks, fatigue, wear, etc. Replace any damaged parts.
7. Inspect the brush terminals, battery terminals, and motor terminals for corrosion, loose connections or damage. Repair or replace any damaged parts.



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8. Inspect the armature windings, 1, for burnt, loose, or loose connections.
9. Clean and inspect the external plunger contact ring and external contacts. (Any contacts or plunger may be cleaned with fine grit sandpaper or a fine abrasive pad.)
10. Inspect that all bearings rotate freely when rotated manually by hand and are not damaged or have excessive play. Replace any damaged bearings.
11. Inspect the commutator contacts, 2, for burnt segments, indicating an open winding.



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12. Use a suitable measuring device to measure the commutator diameter. The maximum commutator diameter is 26.8 mm (1.054 in.). If the commutator is worn beyond these specifications, replace the armature.



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# Mc22 Service Manual

**Minjie Lin**



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