



SMK MA'ARIF SALAM		
JOB SHEET PEMELIHARAAN SASIS DAN PEMINDAH TENAGA KENDARAAN RINGAN		
Tingkat/Semester	Judul Job	Waktu
XI/1	PEMERIKSAAN TRANSMISI MANUAL TIPE SYNCHRONMESH	8 X 45'

#### A. TUJUAN

Setelah selesai praktik, siswa dapat:

1. Melakukan pemeriksaan unit transmisi *synchronmesh* beserta bagian-bagian sesuai SOP
2. Melakukan pembongkaran dan perakitan unit transmisi *synchronmesh* sesuai SOP
3. Menghitung gear ratio pada unit transmisi *synchronmesh* sesuai SOP

#### B. ALAT DAN BAHAN

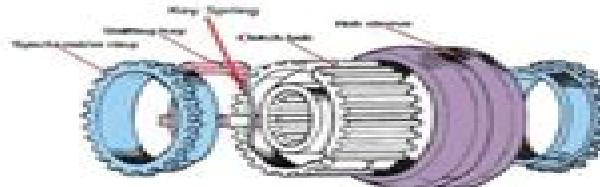
- |                                       |                             |
|---------------------------------------|-----------------------------|
| 1. Unit transmisi <i>synchronmesh</i> | 7. Feeler gauge             |
| 2. Dial indicator                     | 8. Palu plastik             |
| 3. V-blok                             | 9. Palu baja                |
| 4. Jangka sorong                      | 10. Poros besi kecil        |
| 5. Kunci shock 1 set                  | 11. Poros besi besar (core) |
| 6. Kunci ring ukuran 14, 17           | 12. Nampian besar           |

#### C. KESELAMATAN KERJA

1. Gunakan peralatan sesuai dengan fungsinya
2. Hati-hati jangan sampai merusak bantalan (*bearing*)
3. Lumasi bagian-bagian yang bergesekan sebelum merakit kembali unit transmisi

#### D. DASAR TEORI

Komponen – komponen transmisi *synchronmesh*



##### a. Synchronizer Ring

Synchronizer adalah komponen yang memiliki fungsi untuk menyamakan putaran antara *synchronmesh* dengan roda gigi percepatan dan proses pengereman. Synchronizer sendiri terletak diantara clutch hub dan juga roda gigi percepatan yang berbentuk konis. Komponen ini terbuat dari material kuningan yang memiliki bahan lebih lunak daripada yang lainnya. Oleh karena itu komponen satu ini dapat mengalami keausan.

##### b. Clutch Hub

Clutch hub adalah komponen yang berfungsi untuk meneruskan tenaga dari hub sleeve atau kopling geser menuju poros output transmisi. Komponen ini terhubung dengan spline atau alur gigi yang ada pada poros output transmisi.

# Langkah Pemeriksaan Transmisi Manual

**J Elliott**



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