



Bearing Case Cover and Crankshaft

NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly. (See page S-64)

- Remove the bearing case cover mounting screws.
- Screw two removed screws into the screw hole of bearing case cover to remove it.
- Stretch the washer and remove the bearing case screw 2.
- Pull out the crankshaft.

(When reassembling)

IMPORTANT

- Install the bearing case gasket (4), noting its direction as shown in the figure.
- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2. After tightening it, bend the washer firmly.
- Install the bearing case cover (3) to position the casting mark "上" on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case 2 screw	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
	Bearing case cover mounting screw	9.81 to 11.26 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs

- (1) Cylinder Block
- (2) Main Bearing Case 2
- (3) Bearing Case Cover
- (4) Bearing Case Gasket

[A] Discrimination Mark
(Face toward cylinder block cover side)

Kubota V2003t Parts Manual

SJ Ball



Kubota V2003t Parts Manual:

The book delves into Kubota V2003t Parts Manual. Kubota V2003t Parts Manual is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kubota V2003t Parts Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Kubota V2003t Parts Manual
 - Chapter 2: Essential Elements of Kubota V2003t Parts Manual
 - Chapter 3: Kubota V2003t Parts Manual in Everyday Life
 - Chapter 4: Kubota V2003t Parts Manual in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Kubota V2003t Parts Manual. The first chapter will explore what Kubota V2003t Parts Manual is, why Kubota V2003t Parts Manual is vital, and how to effectively learn about Kubota V2003t Parts Manual.
3. In chapter 2, the author will delve into the foundational concepts of Kubota V2003t Parts Manual. The second chapter will elucidate the essential principles that must be understood to grasp Kubota V2003t Parts Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Kubota V2003t Parts Manual in daily life. This chapter will showcase real-world examples of how Kubota V2003t Parts Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Kubota V2003t Parts Manual in specific contexts. The fourth chapter will explore how Kubota V2003t Parts Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Kubota V2003t Parts Manual. This chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Kubota V2003t Parts Manual.

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