



Checking Hydrostatic Transmission



CAUTION

- When checking, park the machine on flat ground, apply the parking brake.
 - Sit on operator's seat for checking.
1. After warming up the machine, apply the parking brake and set the stop wood (chock) to the rear wheels.
 2. Remove the plug (1) from the HST and set the HST adaptor. Then install the pressure gauge.
 3. The safety switch for parking brake is temporarily turned on, and the state which can be checked is made.
(For example) Remove the connector from parking brake switch, then temporarily install a jumper wire across the terminals in the connector of the wiring harness.
 4. Start the engine.
 5. Move the throttle lever to engine speed at 1500 min⁻¹ (rpm) (2D331) or 1800 min⁻¹ (rpm) (2D321, 2D323, 2D325).
 6. Grasp the motion control lever and move then inward from "NEUTRAL LOCK" position to position and then slowly push forward. And measure the pressure of HST.
 7. At this time, if pressure rise to 19.5 MPa (199 kgf/cm², 2830 psi), it is assumed OK.
 8. If the operation pressure does not rises to 17.0 MPa (173 kgf/cm², 2470 psi), repair or replace the HST.

(Reference)

Check and high pressure relief valve pressure	Factory spec:	20.0 to 20.6 MPa 204 to 208 kgf/cm ² 2950 to 3180 psi
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■ IMPORTANT

- When the check and high pressure relief valve pressure is measured, the thing that the relief valve is not operated continuously for 5 seconds or more. Otherwise, HST might to break.
- The length in the plug (1), (2) threaded portion is approx. 10 mm (0.39 in.). The length in the threaded portion of the adaptor used during pressure measurement should also be within 10 mm (0.39 in.).

(1) Plug, 1/4 Straight Thread
(Forward Side)

(2) Plug, 1/4 Straight Thread
(Reverse Side)

W554H5400

Kubota Zd 331 Service Manual

**Allis-Chalmers Manufacturing
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