

Illustration 229

g01024825

Note: Carefully align Tooling (F) with the end of the camshaft. If the adapter and the camshaft are not aligned, the camshaft may not be removed. The adapter and camshaft bearing will interfere.

5. To remove the camshaft from the rear of the engine, install Tooling (F) on the front of the camshaft with Tooling (G).
6. Install Tooling (E).



Illustration 230

g01043577

7. Carefully slide the camshaft to the rear of the engine for removal. Use two technicians to remove the camshaft. Keep the camshaft level while the camshaft is being removed from the cylinder head. The weight of the camshaft is approximately 39 kg (86 lb).

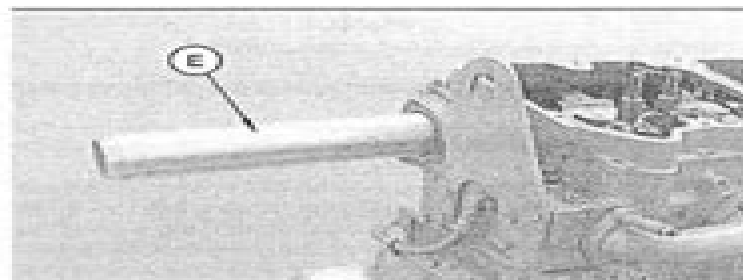


Illustration 231

g01024826

8. To remove the camshaft from the front of the engine, install Tooling (E) on the rear of the camshaft.
9. Carefully slide the camshaft to the front of the engine for removal. Use two technicians to remove the camshaft. Keep the camshaft level while the camshaft is being removed from the cylinder head. The weight of the camshaft is approximately 39 kg (86 lb).

10296322-1

Camshaft - Install

SMCS Code: 1210-012

Installation Procedure

Table 45

Required Tools			
Tool	Part Number	Part Description	Qty
A	9U-7257	Cradle	1
B	9U-7256	Guide	1
C	9U-7225	Camshaft Pilot	2
D	9U-7240	Camshaft Hook	2
H	9U-7243	Alignment Sleeve	1
J	9S-3263	Thread Lock Compound	1
K	8T-2998	Lubricant	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Engine Assembling And Disassembling Manual Guide

David Baud



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Table of Contents Engine Assembling And Disassembling Manual Guide

1. Understanding the eBook Engine Assembling And Disassembling Manual Guide
 - The Rise of Digital Reading Engine Assembling And Disassembling Manual Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Engine Assembling And Disassembling Manual Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Engine Assembling And Disassembling Manual Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Engine Assembling And Disassembling Manual Guide
 - Personalized Recommendations
 - Engine Assembling And Disassembling Manual Guide User Reviews and Ratings
 - Engine Assembling And Disassembling Manual Guide and Bestseller Lists

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 - Engine Assembling And Disassembling Manual Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Engine Assembling And Disassembling Manual Guide
 - Highlighting and Note-Taking Engine Assembling And Disassembling Manual Guide
 - Interactive Elements Engine Assembling And Disassembling Manual Guide
8. Staying Engaged with Engine Assembling And Disassembling Manual Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Engine Assembling And Disassembling Manual Guide
9. Balancing eBooks and Physical Books Engine Assembling And Disassembling Manual Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Engine Assembling And Disassembling Manual Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Engine Assembling And Disassembling Manual Guide
 - Setting Reading Goals Engine Assembling And Disassembling Manual Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Engine Assembling And Disassembling Manual Guide
 - Fact-Checking eBook Content of Engine Assembling And Disassembling Manual Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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