



ZENITH ALLMART PRECISINDO

Phonetic of Word

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QUALITY
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DEPARTMENT

Reference No : QA-CS-051104

Inspection Certificate : EN 15284 : 2004 + 2.1

Customer :

Page(s) : 1 of 1

Material : AISI 316

Technical Req. : ASTM A316M - 2008

Casting Tolerance : VDI - 1910 D3

This Material Comply to Directive 2014/52/EU and AQ 2010-
Marked 999

Inspection Test : -

Marking Tolerance : -

Welding Process : High-Frequency Induction Furnace Welding

Heat Treatment : Normalizing (Heating until 1100 °C, Holding for 30 mins, Water Quenching)

Heat No	Product	Product Code	Order No	Drawing No	Revision	Weight	Qty	Desc	C	B	Se	P	S	Q	M	Mo	TS	TS	SL	SB
						4.00	0.04	184	0.0000	0.0000	0.0000	0.0000	0.0000	14.0000	16.0000	0.0000	208.0000	480.0000	16.0000	0.0000
						0.00	0.00	842	0.0000	0.0000	0.0000	0.0000	0.0000	14.0000	14.0000	0.0000	0.0000	0.0000	0.0000	110.0000
201203	VALU/TKN 10-0		PO-050005	QA 1161 P1000-08	00	4.00	194.04		0.0000	0.0000	0.0000	0.0000	0.0000	12.1000	16.0000	0.0000	207.0000	501.0000	17.0000	1.00.0000
201203	VALU/TKN 10-0 500-20		PO-028007	QA 1161 P1000-0102	00	0.16	666.04		0.0000	0.0000	0.0000	0.0000	0.0000	12.1000	16.0000	0.0000	207.0000	501.0000	17.0000	1.00.0000

Klaten

Date:

Nov 05, 2020

Prepared by,

Felicitia Eka
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Independent Inspector,

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Table of Contents En 3 1

1. Understanding the eBook En 3 1
 - The Rise of Digital Reading En 3 1
 - Advantages of eBooks Over Traditional Books
2. Identifying En 3 1
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an En 3 1
 - User-Friendly Interface
4. Exploring eBook Recommendations from En 3 1
 - Personalized Recommendations
 - En 3 1 User Reviews and Ratings
 - En 3 1 and Bestseller Lists
5. Accessing En 3 1 Free and Paid eBooks
 - En 3 1 Public Domain eBooks
 - En 3 1 eBook Subscription Services
 - En 3 1 Budget-Friendly Options

6. Navigating En 3 1 eBook Formats
 - ePub, PDF, MOBI, and More
 - En 3 1 Compatibility with Devices
 - En 3 1 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of En 3 1
 - Highlighting and Note-Taking En 3 1
 - Interactive Elements En 3 1
8. Staying Engaged with En 3 1
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers En 3 1
9. Balancing eBooks and Physical Books En 3 1
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection En 3 1
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine En 3 1
 - Setting Reading Goals En 3 1
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of En 3 1
 - Fact-Checking eBook Content of En 3 1
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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