








Part to tightened		Part name	Thread size	Q'ty	Tightening torque			Remarks
					Nm	m•kg	ft•lb	
ENGINE:								
Engine unit		Bolt	M8	8	21	2.1	15	
Flywheel		Nut	M20	1	160	16	115	
Intake manifold	1st	Bolt	M6	8	4	0.4	2.9	
	2nd				8	0.8	5.8	
Reed valve		Bolt	M3	18	1	0.1	0.7	
Spark plug		Bolt	M14	3	25	2.5	18	
Cylinder head	1st	Bolt	M8	14	15	1.5	11	
	2nd				32	3.2	23	
Exhaust cover	1st	Bolt	M6	16	3	0.3	2.2	
	2nd				8	0.8	5.8	
Crank case	1st	Bolt	M8	6	10	1.0	7.2	
	2nd				20	2.0	14	
	1st		M10	8	20	2.0	14	
	2nd				40	4.0	29	
LOWER:		Nut						
Propeller		Nut	M16	1	30	3.0	22	
Lower unit		Nut	M10	4	40	4.0	29	
Ring nut		Nut	M101.5	1	145	14.5	105	
Pinion nut		Nut	M16	1	95	9.5	68	
BRACKET:								
Main switch		Nut	M20	1	5	0.5	3.6	
Engine stop switch		Nut	M16	1	4	0.4	2.9	
Muffler mounting		Bolt	M8	4	21	2.1	15	
Exhaust manifold		Bolt	M8	3	21	2.1	15	
Exhaust guide mounting		Bolt	M8	2	21	2.1	15	
Clamp bracket		Nut	M22	1	15	1.5	11	
Spring hook		Bolt	M6	1	8	0.8	5.8	

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