TITLE: SABRE™ 408 Y-Axis Lead Screw Replacement Procedure

Gerber FastFact #: 2018

Supplied by: Gerber Hardware Support

Last Modified: Updated on December 8, 2009 (June 19, 2007)

Summary: The following procedure explains how to replace the Y-Axis lead screw on a

Sabre 408 Router.

Toolis assest: Metric Allen Wrench set – "Long-L" type

Metric Allen Wrench set - "T handle" type

Torque Wrench – INCH POUND

Socket for Torque Wrench - 15mm for Lead screw bolts, '4" for Chapman bits

Metric Chapman Drive set

Light duty thread locking compound. LocTite 222 or equivalent and LocTite 245

Medium duty thread locking compound. LocTite 242 or equivalent

Isopropyl alcohol for clean-up

Referencing 0,0 position

The encoder pulse must be set to its original position after a new lead screw is installed. Before removing the old lead screw, it is advised to use the pen tool to draw a line in the X direction on the table top. You can then use this in setting the new lead screw's 0 position.



Note: In the case of an inoperable lead screw, see fast fact #2041, "Establishing the Y-Axis encoder pulse prossiblions."



To Reference 0.0 position

- Turn the Sabre on at the controller.
- Ordent system.
- 3 Place pen tool in spindle motor (without movine beam from position it stopped at when it fireshed certain times.
- 4 Lower Pen tool to Table top to depress spring in pen so it can draw on table top.

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