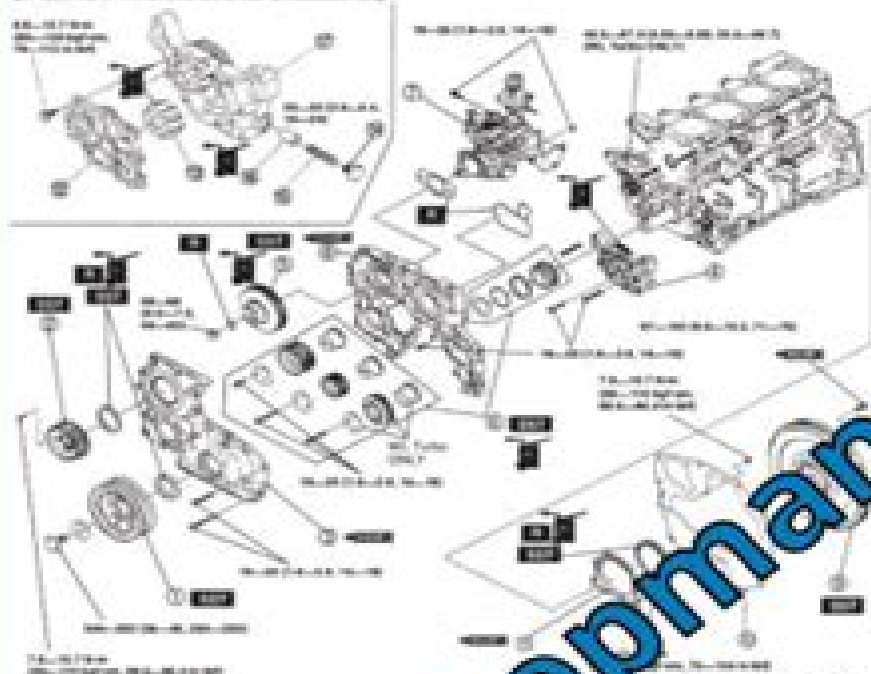


Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

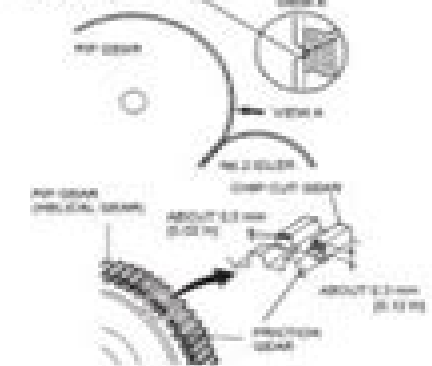
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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.

SHIP-OUT GEAR (V GROOVE)



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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CONTINUED

Mazda B Series Repair Manual

**Eric Jorgensen, Alan Ahlstrand, J. H.
Haynes**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the authors' names.

Mazda B Series Repair Manual:

Ford Ranger & Mazda B-series Pick-ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2000 Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267 Mike Stubblefield, John Harold Haynes, 1990 Ford Ranger and Mazda (B-Series) Pick-Ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, J. H. Haynes, 2005-05 Complete coverage for your Ford Ranger and Mazda Pick up covering all Ford Ranger models for 1993 thru 2005 and Mazda B2300 B2500 B3000 B4000 for 1994 thru 2005 Routine Maintenance Tune up procedures Engine repair Cooling and heating Air Conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams **1998 Mazda B-series Workshop Manual** Mazda Motor Corporation, 1997 **The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B-Series Pick-Ups** Pasquale De Marco, 2025-08-12 The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups is the ultimate troubleshooting guide for Ford Ranger and Mazda B Series pickups This comprehensive resource covers everything from basic maintenance to advanced diagnostics with clear concise instructions and detailed illustrations Whether you re a novice mechanic or a seasoned pro you ll find valuable information in The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups The book is divided into ten chapters each of which covers a specific system or component of the Ford Ranger and Mazda B Series pickups The first chapter provides an overview of the Ford Ranger and Mazda B Series pickups including their history design and features This chapter also includes a buyer s guide to help you choose the right truck for your needs The next eight chapters cover specific systems and components of the Ford Ranger and Mazda B Series pickups Each chapter is divided into several sections each of which focuses on a specific topic For example the chapter on the engine includes sections on engine basics fuel systems ignition systems emissions controls and cooling systems The final chapter of The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups provides troubleshooting tips and advice for dealing with common problems that can occur with Ford Ranger and Mazda B Series pickups This chapter also includes a section on emergency repairs such as flat tire changes and jump starting With its clear concise instructions and detailed illustrations The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups is the perfect resource for anyone who wants to keep their Ford Ranger or Mazda B Series pickup running in top condition Whether you re a do it yourselfer or a professional mechanic you ll find valuable information in this book If you like this book write a review Ford Ranger and Mazda B-Series Pick-Ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2000-06-30 Ford Ranger Pick Ups 1993 99 Repair Manual Haynes Sftbd 8 1 4x 1 3 4 319 pgs 766 b w ill **VW Polo Petrol & Diesel Service & Repair Manual** R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **Gale's Auto Sourcebook**

,1992 Guide to information on cars and light trucks

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