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Surplus Record



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Advanced Machining Processes of Metallic Materials Wit Grzesik, 2008-01-22 Advanced Machining Processes of Metallic Materials updates our knowledge on the metal cutting processes in relation to theory and industrial practice. In particular, many topics reflect recent developments, e.g., modern tool materials, computational machining, computer simulation of various process phenomena, chip control, monitoring of the cutting state, progressive and hybrid machining operations, and generation and modelling of surface integrity. This book addresses the present state and future development of machining technologies. It provides a comprehensive description of metal cutting theory, experimental and modelling techniques, along with basic machining processes and their effective use in a wide range of manufacturing applications. Topics covered include fundamental physical phenomena and methods for their evaluation, available technology of machining processes for specific classes of materials, and surface integrity. The book also provides strategies for optimization techniques and assessment of machinability. Moreover, it describes topics not currently covered in other sources, such as high performance and multitasking, complete machining with a high potential for increasing productivity, and virtual and e machining. The research covered here has contributed to a more generalized vision of machining technology, including not only traditional manufacturing tasks but also new potential emerging applications, such as micro and nanotechnology. Many practical examples of modern machining technology are applicable for various technical engineering and scientific levels. Collects together 20 years of research in the field and related technical information. *Metal Cutting Theory and Practice* David A. Stephenson, John S. Agapiou, 2018-09-03 A Complete Reference Covering the Latest Technology in Metal Cutting Tools, Processes, and Equipment. *Metal Cutting Theory and Practice*, Third Edition, shapes the future of material removal in new and lasting ways. Centered on metallic work materials and traditional chip forming cutting methods, the book provides a physical understanding of conventional and high speed machining processes applied to metallic work pieces and serves as a basis for effective process design and troubleshooting. This latest edition of a well known reference highlights recent developments, covers the latest research results, and reflects current areas of emphasis in industrial practice. Based on the authors' extensive automotive production experience, it covers several structural changes and includes an extensive review of computer aided engineering (CAE) methods for process analysis and design. Providing updated material throughout, it offers insight and understanding to engineers looking to design, operate, troubleshoot, and improve high quality, cost effective metal cutting operations. The book contains extensive up to date references to both scientific and trade literature and provides a description of error mapping and compensation strategies for CNC machines based on recently issued international standards and includes chapters on cutting fluids and gear machining. The authors also offer updated information on tooling grades and practices for machining compacted graphite iron, nickel alloys, and other hard to machine materials, as well as a full description of minimum quantity lubrication systems, tooling, and processing practices. In addition, updated topics include machine tool types and structures.

cutting tool materials and coatings cutting mechanics and temperatures process simulation and analysis and tool wear from both chemical and mechanical viewpoints Comprised of 17 chapters this detailed study Describes the common machining operations used to produce specific shapes or surface characteristics Contains conventional and advanced cutting tool technologies Explains the properties and characteristics of tools which influence tool design or selection Clarifies the physical mechanisms which lead to tool failure and identifies general strategies for reducing failure rates and increasing tool life Includes common machinability criteria tests and indices Breaks down the economics of machining operations Offers an overview of the engineering aspects of MQL machining Summarizes gear machining and finishing methods for common gear types and more Metal Cutting Theory and Practice Third Edition emphasizes the physical understanding and analysis for robust process design troubleshooting and improvement and aids manufacturing engineering professionals and engineering students in manufacturing engineering and machining processes programs

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