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Question Paper Code : X10713

**B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2020
AND APRIL/MAY 2021**

Seventh/Eighth Semester

Mechanical Engineering

ME 8793 – PROCESS PLANNING AND COST ESTIMATION

**(Common to Materials Science and Engineering, Mechatronics Engineering,
Mechanical and Automation Engineering, and Robotics and automation
/production Engineering/manufacturing Engineering)
(Regulation 2017)**

Time : Three Hours

Maximum : 100 Marks

Answer ALL questions.

PART – A

(10×2=20 Marks)

1. Write short notes on collective-single part drawing.
2. Differentiate between continuous cutting and intermittent cutting with an example.
3. In a turning process, the length of work piece is 80 mm, feed is 0.5 mm/rev. and cutting speed is 500 rpm. Calculate the time required for the cutting operation.
4. In a manufacturing industry, the fixed cost for a particular year is Rs. 2,50,000. The variable cost is Rs. 15 per unit. The selling price of the component is Rs. 40. Calculate the value of break-even quantity.
5. Brief on cost accounting.
6. What do you mean by depreciation ?
7. In hot working process, surface finish is not good. Justify this statement.
8. List out few examples for indirect material cost in casting.
9. Define approach length in turning process.
10. Which operation is done to provide gripping in metal handles ?

Estimation And Costing Question Paper

Jianjun Gao



Estimation And Costing Question Paper:

Unveiling the Magic of Words: A Overview of "**Estimation And Costing Question Paper**"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Estimation And Costing Question Paper**," a mesmerizing literary masterpiece penned by way of a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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