

POTENTIAL FAILURE MODE AND EFFECT ANALYSIS

Supplier :		Supplier Code :		Plant Location :		Design FMEA	
Item :	○ Sub-System	Component				Page : 81/83	File
Ref. :		Design / Process Responsibility :				FMEA Date (Orig.) :	File
QTY / Vehicle(s) :		Key Data :				GMN Sign :	File
						SPDC Sign :	File

Requirement	Potential Failure Mode	Potential Effect(s) of Failure	S	C	Potential Cause(s) / Mechanism(s) of Failure	Current Design / Process Controls Prevention	Current Design / Process Controls Detection	D	R	Recommended Action	Responsibility & Target Completion Date
Receipt of Raw material And Inspection	1.Wrong material supplied 2.Packaging Tear off	1.Delivery Failure 2.Moisture absorption by material	2	▲	1.Supplier error 2-Bags Tear off while loading & unloading	1.Check for specifications on Supplier TC as against material property data sheet. 2.Verify material as per incoming inspection standard & Sample.	Verification at receipt inspection & Visual inspection	7	25		
Storage of raw Material	1.Mixing of Material 2.Material contaminated / damage 3.FIFO System Failure	1.Part get reject 2.System failure	2	▲	1.Material stored at unsuitable location. 2.Location of material not identified.	Location of material identified as per FIFO	Material identification Tag or Material storage at defined location	7	25		
Pre Heating of Raw material	1.Less duration, 2.Less / Excess Temp.	Moulding defects (silver mark, etc.)	2	▲	Moisture in material	As per Pre-Dring Chart & Process monitoring sheet	Temp. Controller	6	25		
	1.Wrong mould loaded, 2 Clamping & Alignment not ok.	1.Wrong part produced. 2. Mould damage & material wastage.	2	▲	1.Mould identification not available. 2.Insufficient Marginover.	1.Name plate use in every mould 2. Skill matrix of marginover.	Visual	7	25		
	Moisture	Part get rejected & scrapped	2	▲	Over-pick, temp high, injection speed high, looking pressure less	1-Training to packers & skill matrix of packers. 2-Packing std. increased.	100% checking by operator	7	25		
	Air Bubbles	Part get rejected & scrapped	2	▲	Over-pick, temp high, injection speed high, looking pressure less	1-Training to packers & skill matrix of packers. 2-Packing std. increased.	100% checking by operator	7	25		
	Band	Part get rejected & scrapped	2	▲	1) Mis handling 2) Poor packing std.	1-Training to packers & skill matrix of packers. 2) Shrinkage not increased	100% checking by operator	7	25		

Fmea Manual 4th Edition

David Kirk



Fmea Manual 4th Edition:

The Top Books of the Year Fmea Manual 4th Edition The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the engaging narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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