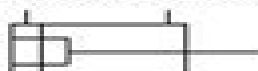
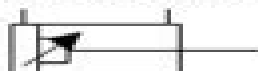


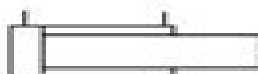
6.1.2.3 Fixed Cushion, Advance and Retract



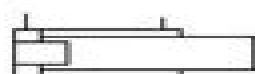
6.1.2.4 Adjustable Cushion, Advance Only



6.1.2.5 Use these symbols when diameter of rod compared to diameter of bore is significant to circuit function.

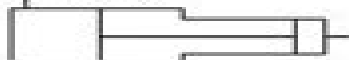


NON CUSHION



CUSHION, ADVANCE AND RETRACT

6.2 Pressure Intensifier



6.3 Servo Positioner (Simplified)

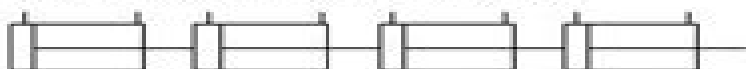


Hydraulic

Pneumatic

6.4 Discrete Positioner

Combine two or more basic cylinder symbols.



7. Actuators and Controls

7.1 Spring

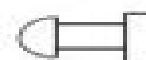


7.2 Manual



(Use as general symbol without indication of specific type; i.e., foot, hand, leg, arm.)

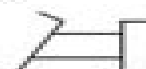
7.2.1 Push Button



7.2.2 Lever



7.2.3 Pedal or Treadle



7.3 Mechanical



7.4 Detent



(Show a notch for each detent in the actual component being symbolized. A short line indicates which detent is in use.) Detent may, for convenience, be positioned on either end of symbol.

7.5 Pressure Compensated



7.6 Electrical

7.6.1 Solenoid (Single Winding)



7.6.2 Reversing Motor



7.7 Pilot Pressure

7.7.1 Remote Supply

Fluid Power Graphic Symbols

**United States of America Standards
Institute**

A red circular graphic element, resembling a stylized arrow or a partial circle, is positioned to the right of the text box.

Fluid Power Graphic Symbols:

USA Standard Graphic Symbols for Fluid Power Diagrams United States of America Standards Institute, 1967
Graphic Symbols for Fluid Power Diagrams United States of America Standards Institute. Subcommittee no. 10 on Fluid Power Diagrams, 1967 Graphic Symbols for Fluid Power Diagrams National Fluid Power Association, 1994 **Fluid Power Systems and Components** Organisation internationale de normalisation, 1976 Fluid power graphic symbols, 1981 **ISO 1219-1** Technical Committee ISO/TC 131, Fluid power systems. Subcommittee SC 1, Terminology, classification and symbols, International Organization for Standardization, 2006 **Fluid Power Graphic Symbols & Data**, 1986 *Y32.10 : graphic symbols for fluid power diagrams* ASME., 1967 **Fluid Power Systems and Components**, 1991 *Fluid Power Systems and Components*, 1991 **Supplement** Caterpillar Inc, 1990 ISO Fluid Power Graphic Symbols, 1981 Water Hydraulics Control Technology Erik Trostmann, 2019-03-13 This work introduces the principles of water hydraulics technology and its benefits and limitations and clarifies the essential differences between water and oil hydraulics It discusses basic components and systems including hydraulic power generators pumps hydraulic control components or modulators valves hydraulic transmission lines tubes hoses and fittings and hydraulic actuators single or double acting cylinders and rotary motors A listing of water hydraulics components systems manufacturers is provided
Fluid Power Systems and Components International Organization for Standardization, 1995 **Fluid Power Systems and Components**, 2012 Fluid Power Systems and Components International Organization for Standardization, 1995
Hydraulic Fluid Power-- Filters and Separators-- Graphic Symbols Supplement American National Standards Institute, National Fluid Power Association, 1991 Hydraulic Fluid Power-- Filters and Separators-- Graphic Symbols Supplement American National Standards Institute, 1991 Air Logic Control for Automated Systems Rudy Wojtecki, 1999-06-18 As industrial processes become more and more automated Air Logic Control ALC becomes increasingly important As the use of ALC becomes more widespread the need for designers engineers and technicians with a working knowledge of ALC technology grows significantly Air Logic Control for Automated Systems provides the means for anyone involved with control systems to acquire the knowledge and skills they need to implement and maintain ALC for automated manufacturing The author focuses on the two types of ALC most often encountered fluidics and Moving Parts Logic MPL He provides a thorough background on the subject including the properties of compressible fluids the fundamentals of pneumatics and the fundamentals of logic systems then delves into both moving parts and non moving parts concepts and components He discusses signal transmission communications electrical and electronic devices plus the symbology schematics and flow diagrams related to ALC and offers a complete overview of ALC system design With this background established the author presents three case studies of increasing complexity a press control system a parts sorting system and a bottle filling system These studies each offer a different approach to problem solving and together they illustrate the

alternative methods available in practice Air Logic Control for Automated Systems thus offers technicians engineers and designers the foundation for understanding ALC Armed with this knowledge they are equipped to handle any number of implementation programming maintenance and troubleshooting tasks with confidence Graphic Symbols and Circuit Diagrams for Fluid Power Systems and Components. Specification for Graphic Symbols British Standards Institute Staff,British Standards Institution,1993-08-15 Symbols Graphic symbols Diagrams Fluid engineering Fluid equipment Fluid equipment components Hydraulic equipment Pneumatic equipment Hydraulic transmission systems Pneumatic transmission systems Power transmission systems

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