

PARKING BRAKE

4. Install springs (14 & 15) on the threaded ends of the living tension screws (11). Tighten small springs (14) inside large springs (15).

5. Install endcaps (16) using bolts (16) and washers (17). Tighten bolts alternately to compress the springs. Torque is 132 ft-lbs (20 N. ft.) listed.



**WARNING!**

The parking brake and other replacement parts must be compatible with mineral oil or hydraulic oil. Use of components not compatible with mineral oil or hydraulic oil will result in loss of braking and possible injury.

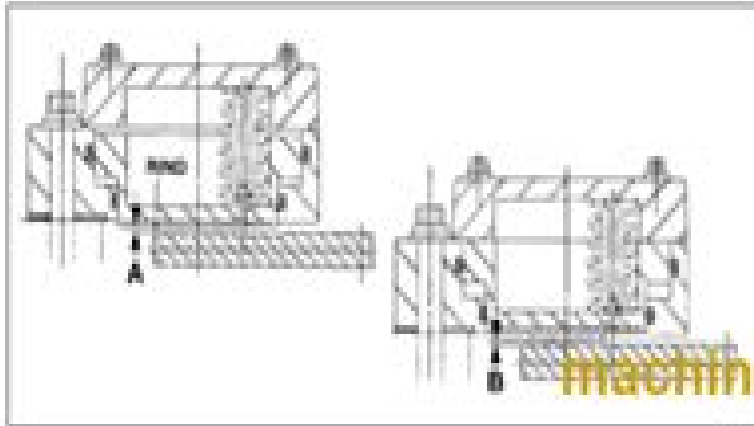


Fig. 4-1000

Figure 4 - Side View of Engine and Alternator Mounting Parts

**INSTALLATION**

Numbers in parentheses refer to Figure 2.

1. Install the mounting bracket (2). Use shims (21) to center the bracket over the disc within 0.004 mm (0.015"). Torque bolts (1) to 101 ft-lbs (13.6 N. ft.) listed.
2. Attach housing (3) to bracket using bolts (8) and washers (7). Mount with bolts installed from outward side of the disc into the threaded housing recess of disc. Do not tighten bolts.
3. Attach hydraulic lines to the housing and pressure to at least 1241 kPa (180 psi). To pressure the housing, start the engine and push the park brake pedal to the released position. A portable pressure source may also be used if available. This pressure must be held on the brake while performing the following steps. This will compress the springs and release the bolts. Insure that the pistons are fully retracted into the housing.

4. Install three shims (20) on each side of the mounting bracket and tighten the two outside bolts (8) but do not torque.
5. Use a feeler gauge between the living and the disc to measure clearance.
6. Adjust the shim pack to provide 5.08 - 12.70 mm (0.200 - 0.500") clearance on each side between the living and the disc. See Figure 4, "W" dimension.
7. Torque bolts (8) to 487 ft-lbs (200 N. ft.) listed.
8. Recheck clearance and recheck if necessary.
9. Bleed each brake head.
10. Check operation.

**Note:** If the parking brake must be installed without pressure, bolts (8) must be tightened alternately and turn at a time, to 487 ft-lbs (200 N. ft.) listed.

**MAINTENANCE**

Numbers in parentheses refer to Figure 2.

Form 526558

PARKING BRAKE

1. If pressure falls, causing a locked brake, release the springs (12) from the disc by turning bolts (8) that secure the housing to the mounting bracket. One turn at a time, until the springs are free of the disc. Realign bolts (8), one turn at a time. Torque to 487 ft-lbs (200 N. ft.) listed.
2. Check for 5.08 mm (0.200") minimum clearance with required pressure applied and when it necessary to obtain correct clearance for the new living.
3. Inspect periodically to ensure all bolts and connections are tight and there are no fluid leaks.
4. Check disc thickness. Replace disc if less than 18.00 mm (0.709").



**WARNING!**

Continued use of disc beyond the minimum thickness may result in loss of braking.

5. Inspect the living and disc wear every 500 hours of machine operation in accordance with the following procedure. Measure the living and disc thickness. See Figure 5.
6. Park the machine on level ground and check the wheels.
7. While the parking brake pressure is released measure the clearance between the disc outer edge and living with a feeler or gauge. See Dimension "W" in Figure 4. Measure carefully being sure to include any not which may exist at the O.D. of the disc. Also measure the disc thickness at the wear surfaces.
8. If the "W" dimension clearance is greater than 10.160 mm (0.395") and the disc thickness is greater than 18.00 mm (0.709") continue to "C". If the disc thickness is 18 mm (0.709") or less, it must be replaced before continuing to "C".
9. If the "W" dimension clearance is less than 10.160 mm (0.395") and the disc of living must be replaced. Remove the parking brake and measure the living thickness remaining.

6. If the disc thickness is greater than 18.00 mm (0.709"), determine whether to replace the disc or living as follows:
7. **Replace the living** if no rim exists on the disc O.D.
8. **Replace the living** if no rim exists on the disc O.D. and the living thickness measures 4.19 mm (0.165") or greater. Remove the brake and continue to "C".
9. **Replace the disc** if a rim exists at the disc O.D. and the living thickness measures 4.19 mm (0.165") or greater. Remove the brake and continue to "C".
10. If the disc thickness is less than 18.00 mm (0.709") the disc must be replaced. If no rim exists at the disc O.D. Also, replace the living, since the living thickness will measure less than 1.216 mm (0.048"). Remove the brake and continue to "C".

11. With the parking brake released (pressure applied), measure the clearance between the parking brake living and the disc with a feeler gauge. Refer to dimension "W" Fig. 4.

**Note:** Even though the disc and/or living may have been replaced in accordance with step 8, the brake may require adjustment under some conditions.

12. If the "W" dimension clearance is greater than 10.160 mm (0.395") and less than 1.016 mm (0.040") return the machine to service.
13. If the "W" dimension clearance is less than 1.016 mm (0.040") or greater than 1.016 mm (0.040") the brake requires adjustment. Use the shims provided to establish the clearance. Return the machine to service.



**WARNING!**

Failure to adjust brake when worn below limits may result in hazardous loss of grade holding ability.

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# General Dynamics R260service Manual

**RC Schank**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the RC Schank text.

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