## Experiment No.08

## Objective

To study the different parts of CNC machining centre, CNC turning centre, their functions & types.

#### Theory

The term "machining center" describes almost any CNC milling and drilling machine that includes an automatic tool changer and a table that clamps the work piece in place. On a machining center, the tool rotates, but the work does not. The orientation of the spindle is the most fundamental defining characteristic of a machining center.

#### Difference between NC and CNC

Difference between NC and CNC is clarified in this experiment where NC is old technology and program is fed to the machine through magnetic tapes. NC has no storage memory while CNC is new technology and program is fed through computer

#### Codes

Generally G codes are writen in and performed by the CNC processor and operate the motion control part of the control, the M codes are MACHINE codes, these operate most of the basic electrical control functions such as Coolant, Tool changers, safety circuits etc., the M,S&T codes are written in a separate PLC processor, both processors usually communicate with each other over a common bus.

## The tool changer and spindle are both configured to suit a particular machine specifies. CNC Turning



# **Mechanical Production Lab Manual**

SJ Ball



Unveiling the Power of Verbal Artistry: An Emotional Sojourn through Mechanical Production Lab Manual

In some sort of inundated with displays and the cacophony of immediate transmission, the profound energy and psychological resonance of verbal artistry often diminish into obscurity, eclipsed by the constant onslaught of noise and distractions. Yet, set within the musical pages of **Mechanical Production Lab Manual**, a fascinating work of literary elegance that impulses with raw feelings, lies an unique trip waiting to be embarked upon. Written with a virtuoso wordsmith, that enchanting opus manuals readers on an emotional odyssey, gently exposing the latent potential and profound affect stuck within the complex web of language. Within the heart-wrenching expanse of this evocative evaluation, we shall embark upon an introspective exploration of the book is key subjects, dissect its interesting publishing model, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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