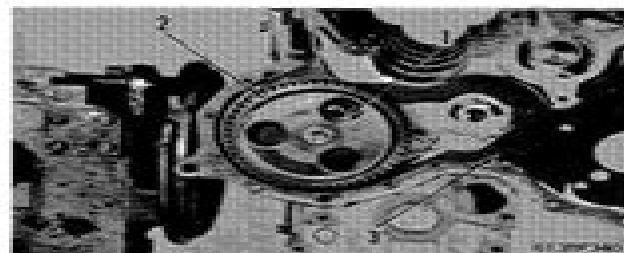


35. Camshaft

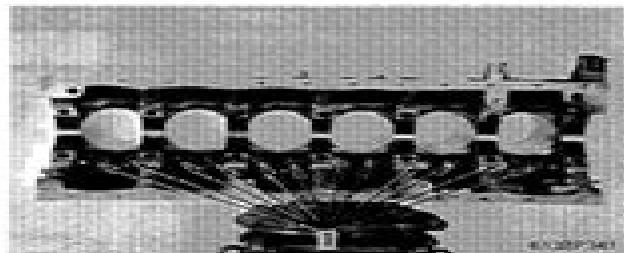
- 1) Remove thrust plate (1).
- 2) Remove camshaft (2).

**36. Front plate**

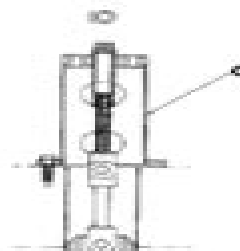
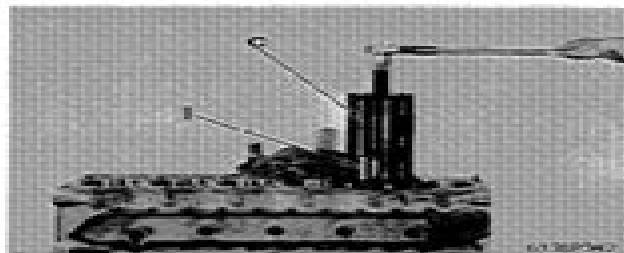
- Remove front plate (3).

37. Tappets

- Remove tappets (1).

**38. Cylinder liner**

- Turn over engine so that cylinder head side is at top.
- Before removing the cylinder liner, measure the protrusion of the liner.
 - If there is any leakage from the cylinder head mounting gasket, or any leakage of water into the oil pan, always measure the liner protrusion without fail.
- The standard for the liner ID is determined for when it is assembled in the cylinder block. So to judge wear of the liner ID, measure it before removing the liner.
 - 1) Set tool C in position.
 - 2) Rotate tool counterclockwise and remove cylinder liner (1).



Komatsu Engine 110 Series Workshop Shop Service Manual

Joacim Rocklöv



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