

The oil pan which is attached to the bottom of the cylinder block is the reservoir for the engine oil lubrication system. An aluminum engine front cover and front plate is attached to the front of the engine and covers all of the timing gear assembly.

Timing Gears

The crankshaft timing gear is heated and press fitted onto the front of the crankshaft, to a high degree of accuracy during manufacturing. This enables precise timing being maintained during the life of the engine. The crankshaft gear drives the camshaft idler gear which is attached to the front of the cylinder block. The idler gear then drives the camshaft and the injection pump via meshing helical gears. The camshaft gear is bolted to the front of the camshaft, and is keyed to maintain position of the gear on the camshaft.

Lubrication System

Lubrication of the engine, Figure 1-1, is maintained by a rotor type oil pump mounted in the rear of the engine block, behind the flywheel. The oil pump is driven from the rear of the camshaft and draws oil from the engine oil pan through a tube and screen assembly.

A spring loaded relief valve is integral with the oil filter body mounted on the left-hand side of the engine block, and prevents overpressurization of the system.

A modine engine oil cooler is situated above the spin-on type oil filter mounted to its support housing, on the left-hand side of the engine. Oil flows from the filter to main oil gallery, which runs the length of the block and intersects the camshaft follower chamber.

The main gallery also supplies oil to the crankshaft main bearings, connecting rods, big ends and small ends. The underside of the pistons and pins are lubricated by oil pressure jets mounted adjacent to each main journal housing.

The camshaft drive gear bushing is pressure lubricated through a drilled passage from the front main bearing. The gear has small oil passages machined on both sides allowing excess oil to escape.

Timing gears are lubricated by splashed oil from the cam follower chamber, and the pressure lubricated camshaft drive gear bushing.

An intermittent flow of oil is directed to the valve rocker arm shaft assembly via a drilled passage in the cylinder block. This is located vertically above No. 1 camshaft bearing, and aligns to a hole in the cylinder head. The rotation of the camshaft allows a controlled intermediate flow of lubrication.

The turbocharger, where fitted, is supplied with oil from the oil filter support housing, mounted on the left-hand side of the engine.

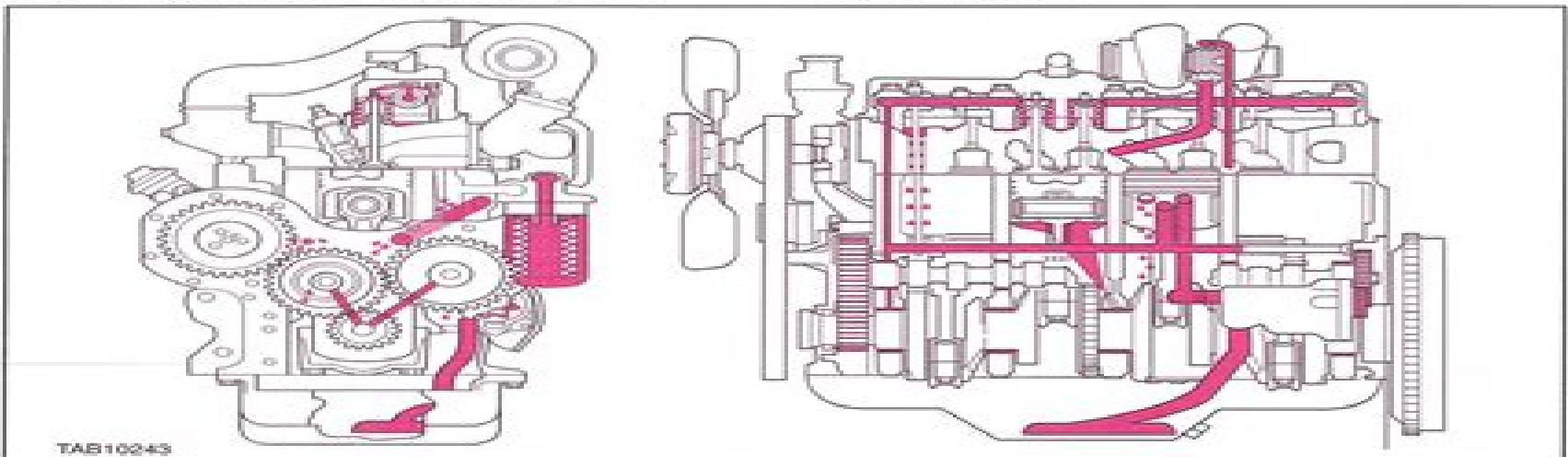


Figure 1-1

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Table of Contents Ford 555e Manual

1. Understanding the eBook Ford 555e Manual
 - The Rise of Digital Reading Ford 555e Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford 555e Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford 555e Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 555e Manual
 - Personalized Recommendations
 - Ford 555e Manual User Reviews and Ratings
 - Ford 555e Manual and Bestseller Lists
5. Accessing Ford 555e Manual Free and Paid eBooks
 - Ford 555e Manual Public Domain eBooks
 - Ford 555e Manual eBook Subscription Services
 - Ford 555e Manual Budget-Friendly Options
6. Navigating Ford 555e Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford 555e Manual Compatibility with Devices
 - Ford 555e Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford 555e Manual
 - Highlighting and Note-Taking Ford 555e Manual
 - Interactive Elements Ford 555e Manual
8. Staying Engaged with Ford 555e Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Ford 555e Manual
- 9. Balancing eBooks and Physical Books Ford 555e Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford 555e Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 555e Manual
 - Setting Reading Goals Ford 555e Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 555e Manual
 - Fact-Checking eBook Content of Ford 555e Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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