

Figure 2  
Turbocharger Lubrication

1. Bearing  
2. From Pump  
3. To Sump

The oil acts as a heat barrier between the hot turbine and the compressor, lubricates the bearings, and aids in the removal of excess heat.

The high speed at which the turbine wheel and compressor wheel revolve, and the high temperature of the exhaust gasses, require the turbocharger to receive an adequate supply of clean quality oil, adequate clean air, and the full pressure of the exhaust gasses.

**CAUTION:** To avoid personal injury and prevent flange warp, allow the exhaust manifold to cool sufficiently after the tractor engine has been run before attempting to service the turbocharger.

## 2. TURBOCHARGER OVERHAUL

### A. Removal

1. Remove both hood side panels and the exhaust extension (muffler) from the tractor.
2. Remove the exhaust pipe by removing the four bolts from the exhaust flange, Figure 3.
3. Remove the three bolts that secure the exhaust flange to the manifold and remove the flange and seal ring.
4. Disconnect the air cleaner-to-turbocharger tube and the turbocharger-to-intake manifold tube, Figure 3, from the compressor side of the turbocharger by loosening the clamps securing the tubes to the turbocharger.
5. Remove the oil supply tube and disconnect the oil return tube from the cylinder block. Cap the ends of the tubes and the openings to prevent foreign material from entering the system.

**IMPORTANT:** Dirt or other foreign material that may enter the lubrication system will seriously damage the turbocharger and/or engine components. Take care to prevent dirt entry into the system.

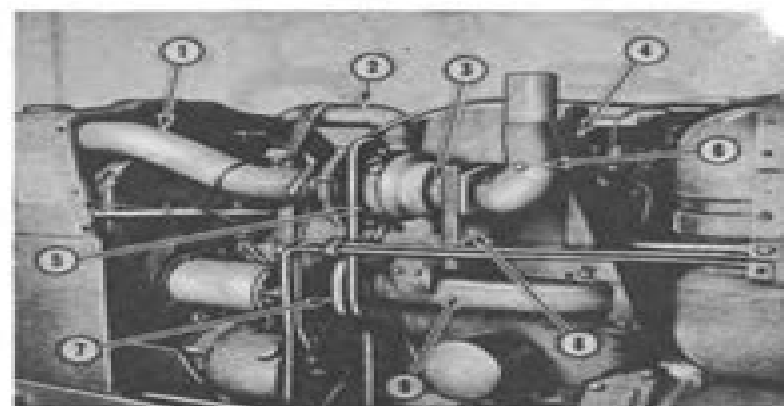


Figure 3  
Component Identification - Left Side

- |   |                     |
|---|---------------------|
| 1. Air Cleaner-to-Turbocharger Tube     | 5. Oil Supply Tube  |
| 2. Turbocharger-to-Intake Manifold Tube | 6. Exhaust Pipe     |
| 3. Seal Ring                            | 7. Oil Return Tube  |
| 4. Heat Shield                          | 8. Exhaust Flange   |
|   | 9. Exhaust Manifold |

# Ford 3400 Repair Manual

**Tobias Bleicker**



## **Ford 3400 Repair Manual:**

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