

File extension what will be shown on "Open "

cnc.\*iso.\*los.\*mpg.\*unp

| <input checked="" type="checkbox"/> Name | LOS - Flame cutting | los | Sort | Save | Delete |
|------------------------------------------|---------------------|-----|------|------|--------|
| CUTTING PROCESS                          | COC                 |     |      |      |        |
| Tool offset ON                           | 0                   |     |      |      |        |
| Tool offset OFF                          | 0                   |     |      |      |        |
| Tool ON                                  | 7                   |     |      |      |        |
| Tool OFF                                 | 8                   |     |      |      |        |
| Rapid traverse ON                        | 5                   |     |      |      |        |
| Rapid traverse OFF                       | 6                   |     |      |      |        |
| Height control ON                        | 0                   |     |      |      |        |
| Height control OFF                       | 0                   |     |      |      |        |
| Deceleration control ON                  | 0                   |     |      |      |        |
| Deceleration control OFF                 | 0                   |     |      |      |        |
| Station number                           | 0                   |     |      |      |        |
| Station preselection ON                  | 0                   |     |      |      |        |
| Labeling: Tool offset ON                 | 0                   |     |      |      |        |
| Labeling: Height control ON              | 0                   |     |      |      |        |
| Labeling: Tool ON                        | 0                   |     |      |      |        |
| Labeling: Rapid traverse ON              | 0                   |     |      |      |        |
| Labeling: Station number                 | 0                   |     |      |      |        |
| 3 burners: Tool offset ON                | 0                   |     |      |      |        |
| 3 burners: Height control ON             | 0                   |     |      |      |        |
| 3 burners: Left ON                       | 0                   |     |      |      |        |
| 3 burners: Central ON                    | 0                   |     |      |      |        |
| 3 burners: Right ON                      | 0                   |     |      |      |        |
| MARKING PROCESS                          | COC                 |     |      |      |        |
| Tool offset ON                           | 11                  |     |      |      |        |
| Tool offset OFF                          | 12                  |     |      |      |        |
| Tool ON                                  | 9                   |     |      |      |        |
| Tool OFF                                 | 10                  |     |      |      |        |
| Rapid traverse ON                        | 5                   |     |      |      |        |
| Rapid traverse OFF                       | 6                   |     |      |      |        |
| Height control ON                        | 45                  |     |      |      |        |
| Height control OFF                       | 46                  |     |      |      |        |
| Deceleration control ON                  | 0                   |     |      |      |        |
| Deceleration control OFF                 | 0                   |     |      |      |        |
| Station number                           | 0                   |     |      |      |        |
| Station preselection OFF                 | 0                   |     |      |      |        |
| Labeling: Tool offset OFF                | 0                   |     |      |      |        |
| Labeling: Height control OFF             | 0                   |     |      |      |        |
| Labeling: Tool OFF                       | 0                   |     |      |      |        |
| Labeling: Rapid traverse OFF             | 0                   |     |      |      |        |
| 3 burners: Station number                | 0                   |     |      |      |        |
| 3 burners: Tool offset ON                | 0                   |     |      |      |        |
| 3 burners: Height control OFF            | 0                   |     |      |      |        |
| 3 burners: Left OFF                      | 0                   |     |      |      |        |
| 3 burners: Central OFF                   | 0                   |     |      |      |        |
| 3 burners: Right OFF                     | 0                   |     |      |      |        |

gining code: %

0||/

End codes

☐ Compensation

☒ Speed.

☐ Cut/Mark.

☒ Left

☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

☒ Return to zero

☐ Evennes

☐ Labeling

☐ Up to markii

☐ Angle

☐ Param.

☐ Bevels

☐ Automat

☐ H control

☐ Cutting

☐ Delay

☐ Speed

# Essi Programming Codes

**Clifford Lane**



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