
2024 Unitized Structural Body Repair Exam Guide with complete solution

Unibody - Lightweight stamped sheet metal components that are welded to each other to create a single unit.

Space Frame - Body panels can be made from plastic or steel. Steel may be Mild, Intermediate, or HSS. Panels may hide damage to frame or structure.

Crush Zones - Structural components such as rails are designed to collapse and bend at specific points.

Collision Energy Management - Goal is passenger protection. Front and rear structures act as crushable energy absorbers.

Direct Damage - POI. Easily located and diagnosed.

Indirect Damage - transmission of collision energy beyond the area of immediate impact. Examples: Split seam sealers, pulled spot welds, misaligned panels, buckles in steel, cracked glass, and cracked or chipped paint.

Passive Restraint Systems - Must have service manual. No two are alike.

Datum - Imaginary plane or line beneath the vehicle. Measures height.

Centerline - Vertical plane that passes from the front of the vehicle to the rear. Measures Width. May have stamped marks on vehicle body structure. Is confirmed by referencing at least 3 width measurements in the undamaged portion of the vehicle.

Zero Planes - Vertical plane that passes from side to side. Confirmed by measuring 3 length measurements from the undamaged portion of the vehicle.

Michigan Unitized Body Structural Repair Manual

KJ Lindholm-Leary



Michigan Unitized Body Structural Repair Manual:

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