

POWERSHIFT TRANSMISSION

Before disassembling the Powershift Transmission it is necessary to carry out the following Steps:

- Separate the Tractor (Engine and Speed Transmission), refer to Section 6002.
- Remove the Speed Transmission, refer to Section 6004.

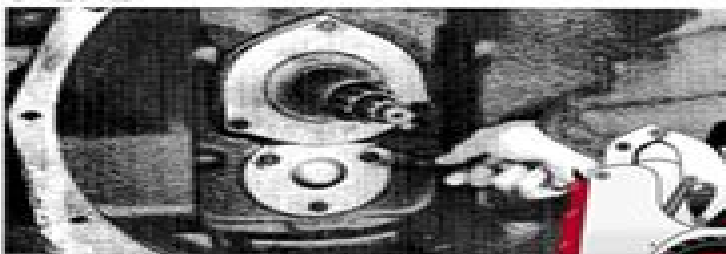
NOTE: It is not necessary to remove the Speed Transmission to service the Powershift Clutch.

Removal and Installation

STEP 1

Remove the Clutch Shaft, Thrust Bearing and Thrust Bearing Yoke, refer to Section 6001.

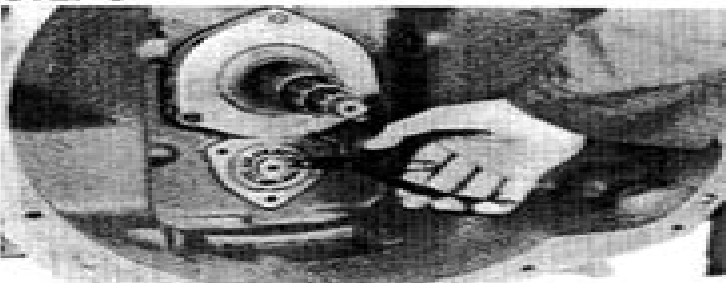
STEP 2



Remove the PTO Driven Shaft cover bolts and remove the cover.

NOTE: For Installation, apply Loctite 515 to the PTO Driven Shaft cover. Apply Loctite 271 to the retaining bolts, install and tighten the bolts to a torque of 45 to 50 Nm (33 to 37 lb ft).

STEP 3



Remove the snap ring from the PTO Driven Shaft.

STEP 4



A59130

Disconnect the electrical harness. Remove the baseplate retaining bolts and remove regulator valve baseplate assembly. Remove the inlet tube (1) and discard the o-rings.



D19909

Drive the shaft from the bearing.

Ibm 4230 Service Manual

R Sanford



Ibm 4230 Service Manual:

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