

1. THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY

- Be sure to read "THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY" before meeting the air conditioner.
 - Be sure to observe the cautions specified here as they include important items related to safety.
 - The indications and meanings are as follows.
- ⚠ **WARNING:** Could lead to death, serious injury, etc.
- ⚠ **CAUTION:** Could lead to serious injury in particular circumstances when operated incorrectly.
- After reading this manual, be sure to keep it together with the OPERATING INSTRUCTIONS in a handy place on the customer's site.

⚠ WARNING

- Do not install the unit yourself. Incomplete installation could cause injury due to fire, electric shock, the unit falling, or leakage of water. Consult the dealer from whom you purchased the unit or special installer.
- Install the unit securely in a place which can bear the weight of the unit. When installed in an insufficient strong place, the unit could fall causing injury.
- Use the specified wires to connect the indoor and outdoor units securely and attach the wires firmly to the terminal block connecting sections on the stress of the wires is not applied to the sections. Incomplete connecting and fixing could cause fire.
- Do not use intermediate connection of the power cord or the extension cord and do not connect multiple devices to one AC outlet. It could cause a fire or an electric shock due to defective contact, defective insulation, exceeding the permitted current, etc.
- Check that the refrigerant gas does not leak after installation has completed. If refrigerant gas leaks indoors, and comes into contact with the fire (for heaters, space heaters, stoves, etc.), flames/outbursts will be generated.
- Perform the installation securely referring to the installation manual. Incomplete installation could cause a personal injury due to fire, electric shock, the unit falling or leakage of water.
- Perform electrical work according to the installation manual and be sure to use an exclusive circuit. If the capacity of the power circuit is insufficient or there is insufficient electrical work, it could result in a fire or an electric shock.
- Attach the electrical cover to the indoor unit and the service panel to the outdoor unit securely. If the electrical cover in the indoor unit or the service panel in the outdoor unit are not attached securely, it could result in a fire or an electric shock due to dust/water, etc.
- Be sure to use the part provided or specified parts for the installation work. The use of defective parts could cause an injury due to fire, fire, an electric shock, the unit falling, leakage of water, etc.
- Be sure to cut off the main power in case of working up the indoor electronic control P.C. board or wiring works. It could cause an electric shock.
- The appliance shall be installed in accordance with national wiring regulations.
- When installing or replacing the unit, make sure that no substance other than the specified refrigerant (R410A) enters the refrigerant circuit. Any presence of foreign substance such as air can cause abnormal pressure rise or an explosion.

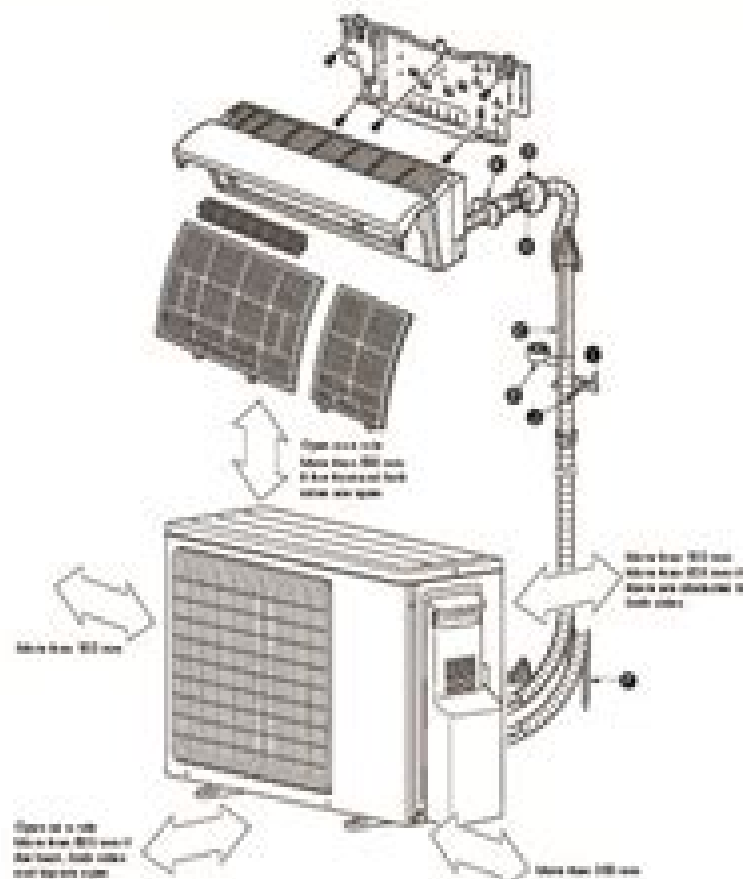
⚠ CAUTION

- Perform wiring. Do not connect the earth wire to a gas pipe, water pipe, lightning rod or telephone earth wire. Defective wiring could cause an electric shock.
- Do not install the unit in a place where an inflammable gas leaks. If gas leaks and accumulates in the area surrounding the unit, it could cause an explosion.
- Tighten a flare nut with a torque wrench as specified in this manual. When tightened too tight, a flare nut may break after a long period and result in leakage of refrigerant.
- Install an earth-leakage protector depending on the installation place where it is a human. If a earth-leakage breaker is not installed, it could cause an electric shock.
- Perform the drain-piping work securely according to the installation manual. If there is a defect in the drain-piping work, water could drip from the unit and flood the place should be wet and damaged.

2. INSTALLATION DIAGRAM & ACCESSORIES

Before installation

This installation manual is only for the outdoor unit installation. In installing the indoor unit, refer to the installation manual attached to each indoor unit. Any structural alterations necessary for the installation must comply with the local building code requirements.



Note:

The dimensions given along the arrows above are required to guarantee the air conditioner's performance. Install the unit in as wide a place as possible for later service or repairs.

Mitsubishi Mini Split Service Manual

Roman Wölfel



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