

HIGH-SPEED I-NEEDLE LOCKSTITCH MACHINE. WITH AUTOMATIC THREAD TRIMMER

DDL-5550-6 INSTRUCTION MANUAL

No.,

Congratulations on your purchase of a JUKI sewing machine.

Piezze read this becometion Manual carefully before using the unit in neder to get the most out of it and to enjoy using it for a long time.

BEFORE OPERATION

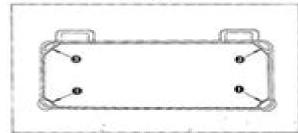
- Never operate the machine unless its oil pan has been filled with oil.
- 2. After setting up the machine, check the direction of motor relation. To check it, turn the handsheel by hand to bring the needle down, and town the power switch ON while observing the handsheel. (The handwheel should turn counterclockwise as observed from the handsheet side.)
- Run the sewing machine at a speed of 4,000s.p.m. or less for the first one month.
- Confirm that the voltage and phase bringle or 3-phase) are correct by checking them against the ratings shown on the moore surregulate.

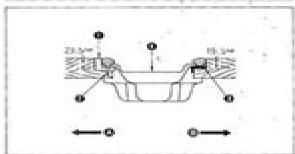
OPERATION PRECAUTIONS

- Keep your hands every from the reside when you turn the power swinth ON or while the machine is operating.
- Do not put your fingers into the thread take up cover while time machine is operating.
- 3. Be some to turn the power neithh OFF before sitting the machine head or removing the V both.
- 4. When an operator house from the machine, make some to burn off the source.
- During operation, be careful not to allow your or any other person's head or hands to enous close to the handshoot, V balt, bobbin winder or moter. Also, do not place anything close to them. Deline so may be disconnect.
- them. During so may be dangerous.

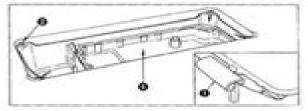
 6. If your machine is provided with a balk sover, linger goard or any other protestors, do not operate your machine with any of them removed.

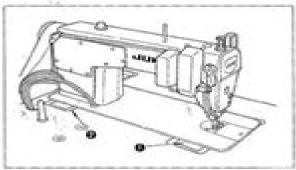
1. INSTALLATION





- 1. Installing the oil pan
- The oil pan should next on the four oceners of the muchine table groove.
- Fix two rubber stars on side (operator's side) using sails as illustrated shown. The term model:





 Fit hings into the opening in the reachine bed, and fit the trachine head to table number hinge before placing the machine head on cushions on the four corners.

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Rachel Sandford

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