

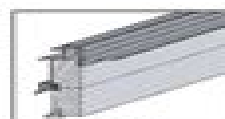
SUPPLEMENTAL ASSEMBLY INSTRUCTIONS

PACKAGE CONTENTS

- (1) Sill
 - (2) Side Jambs
 - (1) Header
 - (1) Operating Panel
 - (1) Passive Panel with Astragal Attached
 - (2) Stationary Panels
 - (2) Handle Set with Instructions
 - (12) #8 x 1 1/2" Pan Head Screws to secure the sill
 - (10) #7 x 2" Phillips Flat Head Twin Fast 3/4" Thread, Antique Bronzed, Hardened Screws
 - (6) #6 x 1 1/4" Phillips Flat Head Zinc Plated Screws
 - (4) 2" "L" Brackets to secure stationary panels at the sill
 - (4) #8 x 1" Pan Head Screws to secure the "L" Brackets
 - (2) 2" "L" Brackets to secure stationary panels at header
 - (2) Corner Reinforcing Plates to secure sill to side jamb
 - (2) #7 x 2" Screws - to secure side jamb to sill
 - (2) Rubber Bumpers
 - (1) Sill Nosing (to support sill after installation)
- For primed wood product,
- (2) #8x3" drywall screws
 - Weatherstrip for the side jambs
 - Wood Exterior Filler Block



Sill



Side Jamb



Header



2" Reinforcing L-Bracket to secure stationary panel



Corner Reinforcing Plate to secure sill to side jamb



Rubber Bumper



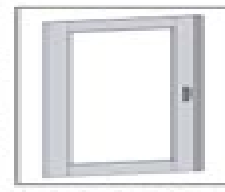
#8 Pan Head Screw



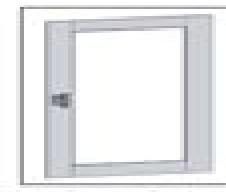
#7 Phillips Flat Head Screw



#6 Phillips Flat Head Screw



Passive Panel with Astragal Attached

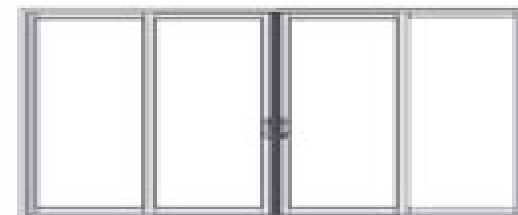


Operating Panel

Note: The illustrations show clad product only, but the instructions apply to primed wood product as well. For questions, call us at (800) JELD-WEN / (800) 535-3936.

NEEDED TOOLS & MATERIALS

- High quality silicone sealant
- Flat head screwdriver
- Phillips screwdriver



Quad Panel Sliding Patio Door

Do-It-Yourself

Technician

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