

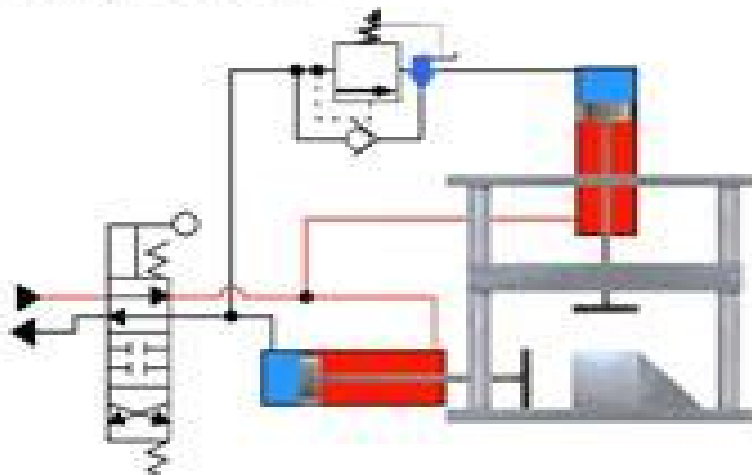
Objective 3: Describe the Function of a Bypass Check Valve in a Sequence Valve Circuit

Bypass Check Valve Circuit Application

When the DCV is shifted, the clamp cylinder extends at low pressure. When it clamps the part, the pressure rises and opens the sequence valve causing the press cylinder to extend. At this point, the check valve is closed.

Once the press cylinder extends and performs the operation, the DCV can be shifted to retract both cylinders.

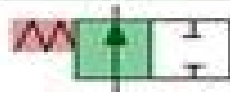
The bypass check valve then opens and allows the oil being pushed out of the cap end of the press cylinder to flow freely around the sequence valve to the reservoir.



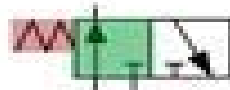
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Objective 1: Describe and Explain the Terms Used to Specify DCVs

Positioning in Neutral



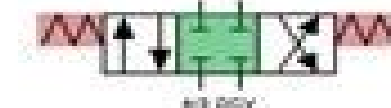
Normally Open (N.O.) 2/2 DCV



Normally Open (N.O.) 3/2 DCV



Offset P → A 4/3 DCV

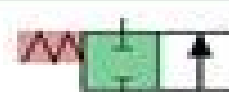


4/3 DCV

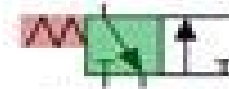
The neutral position for a valve is the de-energized position.

For a 2-position valve, this is an off-center position and for the 3-position valve, it is the center position.

Most DCVs use springs to hold the valve in the neutral position.



Normally Closed (N.C.) 2/2 DCV



Normally Closed (N.C.) 3/2 DCV



Offset P → B 4/3 DCV

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