Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Mairlos)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
40	With sketches, differentiate between up milling and down milling operations.	(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	 PART - A a. With neat sketches, give nomenclature of a single point cutting tool. b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate. c. List various factors influencing tool – life. Explain any one of them. a. List various cutting tool materials in the increasing order of their hardness. b. Explain with the help of neat sketches, heat distribution at tool and workpiece. c. What are the methods of measurement of temperature of cutting tool tip? Explone of them. a. Differentiate between capetan and turret lathes. b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine. c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing. a. List various drilling machines. b. Draw neat sketch of a radial drilling machine indicating parts. c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning. a. With sketches, differentiate between up milling and down milling operations. b. Draw a neat sketch to show major parts of a horizontal milling machine. c. What is Indexing? Explain compound indexing. a. List various grinding wheel abrasives and bonding processes. b. Sketch a centre type — cylindrical grinding machine indicating parts. c. Differentiate between horizontal and vertical grinding machines. a. Sketch and explain vertical lapping machine. b. Name the parts along with a neat sketch of a tool head for honing of holes. c. List the uses of lapping process.

Mechanical Fitting Theory Question Paper N1

Chao Zhang

Mechanical Fitting Theory Question Paper N1:

Mechanics And Mathematics Of Crystals: Selected Papers Of J L Ericksen Jerald L Ericksen, 2005-04-13 This book is a unique and comprehensive collection of pioneering contributions to the mechanics of crystals by J L Ericksen a prominent and leading contributor to the study of the mechanics and mathematics of crystalline solids over the past 35 years It presents a splendid corpus of research papers that cover areas on crystal symmetry constitutive equations defects and phase transitions all topics of current importance to a broad group of workers in the field The volume thus provides in one place material that is frequently referenced by numerous researchers on crystals across a spectrum of activities in areas of continuum mechanics applied mathematics engineering and materials science Each group of papers or chapters in the book is preceded by a summary introduction that describes how the papers on that topic fit together and in which Ericksen sketches the context of each paper and shares with the reader his thinking and insightfulness in writing it The volume edited by internationally renowned scholars whose works in finite elasticity and continuum mechanics have appeared in a variety of books and prestigious journals published over the past four decades also includes a very interesting brief autobiography by Ericksen In it he describes his early life in Oregon his wartime experiences his student days and postgraduate study his introduction to scientific work and what motivated him in his research An English translation and revision of the first paper Foundations Of Quantum Mechanics, in this volume originally published in Russian appears here for the first time The: Historical Analysis And Open Questions Claudio Garola, Arcangelo Rossi, 2000-05-11 This volume provides a sample of the present research on the foundations of quantum mechanics and related topics by collecting the papers of the Italian scholars who attended the conference entitled The Foundations of Quantum Mechanics Historical Analysis and Open Questions Lecce 1998 The perspective of the book is interdisciplinary and hence philosophical historical and technical papers are gathered together so as to allow the reader to compare different viewpoints and cultural approaches Most of the papers confront directly or indirectly the objectivity problem taking into account the positions of the founders of QM or more recent developments More specifically the technical papers in the book pay special attention to the interpretation of the experiments on Bell's inequalities and to decoherence theory but topics on unsharp QM the consistent history approach quantum probability and alternative theories are also discussed Furthermore a number of historical and philosophical papers are devoted to Planck's Weyl's and Pauli's thought but topics such as quantum ontology predictivity of quantum laws etc are Density Functional Theory Eberhard K.U. Gross, Reiner M. Dreizler, 2013-06-29 The first Nato Advanced Studies treated Institute entirely devoted to density functional theory was held in Portugal in September 1983 The proceedings of this School publis hed in early 1985 is still used as a standard reference covering the basic development of the theory and applications in atomic molecular solid state and nuclear physics Ho wever astonishing progress has been achieved in the intervening years The foundations of the theory have been extended to cover excited states and time dependent problems more fully density

functional theory of classical liquids and superconducting systems has been addressed and extensions to relativistic that is field theoretical systems as well as a more thorough discussion of magnetic field problems have been presented In addition new functionals have been devised for instance under the heading of ge neralised gradient expansions and the number of applications in the traditional fields has steadily increased in particular in chemistry Applications in new fields as for instance the structure of atomic clusters and the marriage of density functional theory with molecular dynamics and simulated annealing have provided additional impetus to the field of density functional theory

Mechanics Pan-America, 1991

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