

DESCRIPTION OF THE ENGINE

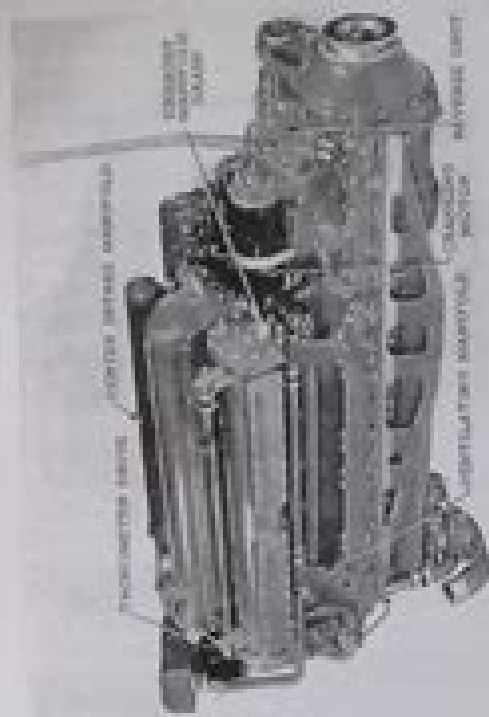


FIG. 114 - LEFT VIEW, FIGURE 20 2000 CUBIC ENGINE - PAGES 117, 118.

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DESCRIPTION OF THE ENGINE

(1) The valve housing covers of cast aluminum, carry mounting gade for the tachometer drive, 3-1/2 horsepower take-off drive and ignition automatic over-speed cutout which are driven from the camshafts.

(2) The four valves used per cylinder, two inlet and two exhaust, seat in the forged steel cylinder head. Figs. 104 and 105. The exhaust valves seat in the cylinders are of the inserted type faced with Stellite. The heads of the exhaust valves are faced with Stellite and the stems are hollow and filled with sodium to aid in cooling.

(3) The valves of each cylinder block are actuated through individual rocker levers by a single camshaft carried in seven sections, split type, pedestal bearings of aluminum alloy bolted to the top of the valve housing. The camshafts are hollow and carry oil under pressure to the bearings and rocker lever shafts. Camshafts are marked right and left and are not interchangeable.

(4) The valve rocker levers are of the individual end fulcrum type, bronze bushed at the fulcrum end where they pivot on rocker lever shafts carried by the camshaft pedestals. Each cam follower roller is carried on 14 small rollers assembled without a separator to form a quill bearing.

(5) The tappets in the ends of the levers are of the self-aligning type and are threaded into the rocker lever to provide a means for valve clearance adjustment. It is important to note however that valve clearance is measured between the rocker lever roller and cam on the camshaft rather than between the valve stem and tappet.

Mariner 4m Outboard Motor Manual

L Towner



Mariner 4m Outboard Motor Manual:

Mariner 4m Outboard Motor Manual Book Review: Unveiling the Power of Words

In a global driven by information and connectivity, the energy of words has be evident than ever. They have the capacity to inspire, provoke, and ignite change. Such is the essence of the book **Mariner 4m Outboard Motor Manual**, a literary masterpiece that delves deep in to the significance of words and their affect our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall impact on readers.

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