



Figura A

Figura B



SMONTAGGIO 1° STADIO (Figura A)

Per lo smontaggio del 1° stadio agire nel seguente modo:

1. Svitare i quattro dadi (15).

2. Sfilare il coperchio (17) e subito dopo la molla (14); svitare il dado (15); sfilare la rondella (14) e rimuovere il disco superiore (12).

3. Togliere la membrana (12); sfilare il disco inferiore mandrino (11); dare la vite (4) e in seguito rimuovere la guarnizione anello (10).

4. Sfilare il disco separatore (3); rimpiangere la guarnizione (2) e (5) e togliere la guarnizione separazione IG1 (6).

5. Ruotare il corpo laterale (3); svitare le vite (3) del corpo 1° stadio del riduttore; spostare il gruppo 1° stadio in modo (4) dal piano della forza.

SMONTAGGIO 1° STADIO

Per lo smontaggio del 1° stadio agire nel seguente modo:

1. Inserire la guarnizione (10) ("Integratore valvola" (2), analoga del "cugliante IG1") alla vite (3) e inserirla nel foro (23) del corpo valvola.

2. Inserire la molla (14) e appoggiare al piano (14) della forza.

3. Svitare il gruppo (2) tramite le vite (3) coppia di smontaggio 1x1 fori nell'apposito alloggiamento del corpo 1° stadio del riduttore.

4. Porre il corpo laterale (3) all'interno del 1° stadio, passare quindi la guarnizione separazione (6) tra quest'ultimo e l'altezza (3) del foro (14) nell'apposita sede.

5. Inserire la guarnizione (10) (2) al centro del disco separatore (11) (5) e la guarnizione (10) (6) all'esterno del disco stesso.

6. A questo punto prendere il disco separatore completo (10) e inserirlo nel 1° stadio nella sede guarnizione separazione (10) (6), fare particolare attenzione alla spina (14) che deve arrivare nel foro (14) della guarnizione separazione (10) (6) e nell'apposita sede nel corpo 1° stadio.

ATTENZIONE

È particolarmente importante che, al fine di evitare l'usura, non venga mai modificato, nella sua versione, come fornito, la guarnizione O-Ring che la guarnizione rettangolare. Sostituire il componente a 10 con il ricambio equivalente. Il montaggio dell'O-Ring al posto della guarnizione rettangolare.

lato e viceversa non perfetto una cartella tenuta dal riduttore verso l'esterno.

1. Inserire la guarnizione anello riduttore (10) (10) e il disco inferiore mandrino (11) nella molla (14); facendo attenzione al verso di montaggio (la rigatura sul disco deve essere nella stessa direzione della molla).

2. Applicare la membrana 1° stadio (12) sul disco (11) facendo particolare attenzione che (12) (14) coincida con le vie proprio del riduttore.

3. Appoggiare il disco superiore (2) sulla membrana (12) ripulendo il disco (11) e assicurando la membrana (12) e fissare con la rondella (14) e il dado (15) coppia di smontaggio 1 fori.

ATTENZIONE

Prima di questo smontaggio verificare che la membrana non abbia subito lacerazioni nel senso di smontaggio.

1. Inserire la molla (14) sul disco (11); appoggiare il coperchio (17) facendo attenzione alla sede di smontaggio (17) (14); comporre il coperchio (17) a toccare la membrana nel suo foro. I quattro dadi (15), inserendoli in sequenza di smontaggio coppia di smontaggio 1x1 fori.

2. L'assemblaggio completo deve essere testato con quel combinato nel 10 motore.

1. OR 2015 - 17101010
2. Dado valvola - 470050000
3. Guarnizione separazione - 17101010
4. OR 2214 - 17101011
5. Guarnizione anello riduttore - 17101011 e OR 1x1 - 17101011
6. Membrana 1° stadio - 20101010

NOTA

A questo punto prendere il disco separatore completo (10) e inserirlo nel 1° stadio nella sede guarnizione separazione (10) (6), fare particolare attenzione alla spina (14) che deve arrivare nel foro (14) della guarnizione separazione (10) (6) e nell'apposita sede nel corpo 1° stadio.

SMONTAGGIO 1° STADIO (Figura B)

Per lo smontaggio del 1° stadio agire nel seguente modo:

1. Svitare i quattro dadi (15).

2. Sfilare il coperchio (17) e subito dopo la molla (14); svitare il dado (15); sfilare la rondella (14) e rimuovere il disco superiore (12).

3. Togliere la membrana (12); sfilare il disco inferiore

Li Renzo Cng Kit Manual

Chao Zhang



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