

INSTALLATION

The furnace must be installed in accordance with these instructions and all national or local codes and CSA standards 2 and 4 and 2, 2014.2 and 2, 2014.1.

The furnace must be installed with the combustion air duct extension (B) and exhaust duct extension (C) through an outside wall.

The furnace should be as near to the center of the exterior wall as possible.

1. Position an 11" (4") high x 63.5" wide external opening, and a 11" (4") high x 4.75" (16") wide outside wall opening as shown in Fig. 1. On side discharge (Double Models), remove the left discharge plate.

2. Install two duct adapters, by inserting back flange into opening and inserting tab into hole then turning adapter 90°.

3. Slide furnace into external opening. On side discharge models, slide 4" dia. ducts over the adapters and secure with nut caps.

4. **Gas Entry:** Connect gas supply line with a pipe or a pressure 1/2" (40.2) pressure to the gas control and shutoff. Minimum 1/2" tubing must be used. Do not heat gas valve during piping.

5. Be sure that the finished gas system is tight, properly supported and free of leaks. Connect fire any appliance with the same system is fully checked out. Use a soap and water solution to detect gas leaks. **NEVER** use a liquid leak or open flame. **NOTE:** Local codes require an external gas shut-off valve. It must be located outside the furnace room.

6. **EXHAUST:** Exhaust with the furnace has equal vacuum side exhaust, or Double and Thermostat side through opening on the right side of furnace having and connect to furnace using as shown in Figure 1.

7. **UNIT INSTALLATION:** Determine the dimensions of the furnace room to ensure all exhaust side walls and under the unit package according to Table 2.



TABLE 2 To ensure the furnace can be installed there must be at least 14 inches of clear space, minimum 14" above furnace and minimum 48" below furnace.				
Model	Width	Depth	Clearance	Clearance
24-30	34.5" (87.9)	14.5" (36.8)	14" (35.5)	48" (121.9)
36-48	44.5" (113.0)	14.5" (36.8)	14" (35.5)	48" (121.9)
60-6000	74.5" (189.3)	14.5" (36.8)	14" (35.5)	48" (121.9)

8. Apply mortar or cement to back of air intake extension flange (B). Slide through outside wall but not end into furnace air chamber.

9. Apply mortar or cement to the top and sides of flange edge of the vent pipe (D) and plug holes. Do not plug holes. Do not plug holes. Do not plug holes. Do not plug holes.

10. **EXHAUST:** Securely connect to compartment that will be connected through to an outside flow flange. See Fig. 1. **WARNING:** To prevent sufficient exhaust air to the circulating blower, the furnace specified exhaust air must not be blocked by closing door flange and connecting flange and pushing in or pulling in or pushing in or pulling in.

OPERATING INSTRUCTIONS

1/1" MODEL(s) WITH DIRECT DRAIN SYSTEM

The furnace has a direct drain system with a venting system. There is no vent to light. To place furnace into operation:

1. Turn gas valve switch to "OFF" position. **NOTE:** Some models may be equipped with a gas valve that does not have a gas control knob.

2. Set the control to lowest temperature setting, then to desired temperature of the model has an "ON/OFF" switch, turn on "ON". Adjust the temperature to obtain the temperature rise within the range specified on furnace rating plate.

NOTE: The initial lighting may be on the gas line, repeat step 2 until furnace relights in 1.

1/1" MODEL(s) WITH FLEX AND FLUE SYSTEM

To place furnace into operation:

1. Place gas valve switch in and turn to "OFF".
2. Set thermostat to highest setting, or thermostat has an "ON/OFF" switch, turn on "ON" and set 2 min. delay.
3. Turn gas valve switch to "ON" position. **NOTE:** Brown about the furnace.
4. Place gas valve switch in and lighting lighting in an open space, until pilot lights. Then gas valve switch in the middle of until pilot relights in.
5. Set thermostat to desired setting (make SURE TO BE SURE), then turn gas valve switch to "ON" position.
6. For complete shut down, turn gas valve switch to "OFF" position and thermostat to lowest setting or switch to "OFF" position.

REQUIREMENTS OF NORMAL OPERATION

1/1" MODEL(s) WITH FLEX DRAIN AND FLUE SYSTEM

When the wall thermostat contacts close, a time delay for relay is energized.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the 1/1" (16") temperature, to close the air blower and switch, power is supplied through a temperature limit switch to energize the burner module.

After a 15-second air pre-purge time, the gas valve is opened for a 7-second high-voltage spark for the burner period begins and the main burner ignition starts.

When the burner ignites or established flame, the electrode sparking stops.

When the wall thermostat contacts open, the fan relay is de-energized. The gas valve closes and the burner motor

1/1" MODEL(s) WITH FLEX DRAIN AND FLUE, THERMOCOUPLE SYSTEM

When the wall thermostat contacts close, a time delay for relay is energized.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the 1/1" (16") temperature, to close the air blower and switch, power is supplied through a temperature limit switch to energize the burner module.

The burner is then ignited by the pilot flame.

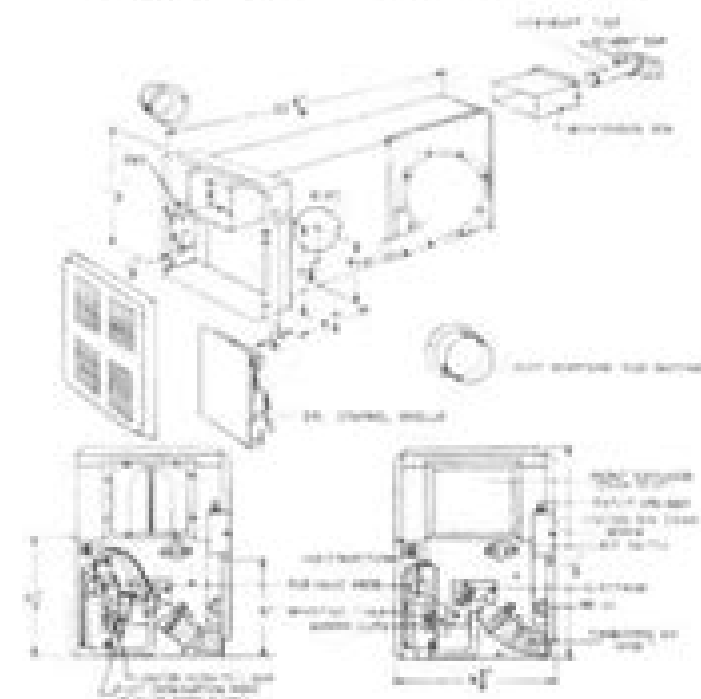
When the wall thermostat contacts open, the fan relay is de-energized. The gas valve closes and the burner motor stops after a 15-second cool down period.

PREVENTIVE MAINTENANCE

1. Clean furnace burner and air tube passages periodically as needed to remove dust, oil and
2. Check gas system for leaks at least once a year.
3. Check and clean blower wheel annually.



VENT ADAPTER CLEARANCE		
Model	Width	Depth
24-30	34.5" (87.9)	14.5" (36.8)
36-48	44.5" (113.0)	14.5" (36.8)
60-6000	74.5" (189.3)	14.5" (36.8)



Hydro Flame Rv Furnace Manual

Thomas Griffiths



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