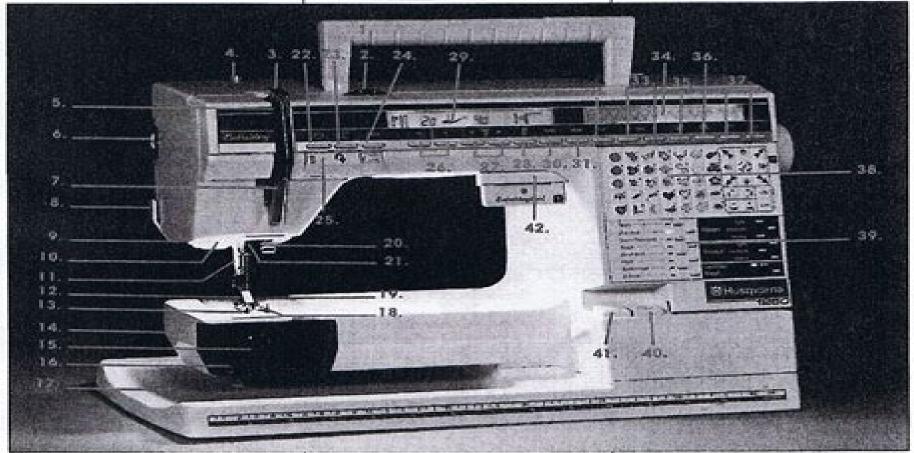
# Summary



- 1. Handle
- 2. Thread tension dial
- 3. Thread tension discs
- 4. Thread guide
- 5. Thread take-up lever
- 6. Presser foot pressure dial
- 7. Thread guide
- 8. Thread cutter
- 9. Buttonhole sensor socket
- 10. Light
- 11. Presser bar
- 12. Presser foot ankle
- 13. Presser foot
- 14. Free arm
- 15. Bobbin case

- 16. Door for shuffle (hook)
- 17. Base plate
- 18. Feed teeth
- Needle plate
- 20. Needle clamp screw
- 21. Needle bar
- 22. Finishing STOP button
- 23. Needle selectronic stop up/down
- 24. Speed control
- Reverse feed button/Start-Stop Embroidery unit
- 26. Stitch length buttons
- 27. Stitch width buttons
- 28. Twin needle safety button
- 29. Infodisplay™

- Function selector NORMAL-PROGRAM-REPEAT
- 31. Program memory selector
- 32. Memory clear
- 33. Elongation
- Programdisplay
- 35. Side to side Mirror image
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- 37. Cursor buttons
- 38. Interchangeable cassettes
- 39. Sewing Advisor\*\*\*
- 40. Main power switch
- 41. Drop feed button
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