Gearbox - Remove Transfer box

Prior operation:
Drive shaft - Remove (6.14.B)

1. After removing the drive shaft, drain the oil from the transfer transmission.

2. Detach the hand lever vertical rod (1) from the transfer box control lever.

3. Remove the mounting bolts (2) and remove transfer box as an assembly.

NOTE: Drain the oil from the transfer box by removing the drain plug on the transfer box.

Next operation:
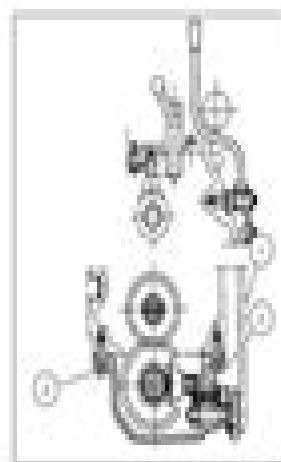Gearbox - Disassemble Transfer box (6.14.B)

Gearbox - Disassemble Transfer box

Prior operation:
Gearbox - Remove Transfer box (6.14.B)

1. Use a punch to remove the roll pin (1) from the transfer box (3) and idler gear shaft (2).

2. Push the idler gear shaft (2) forward out of the transfer box (3), and remove the idler gear (4), spacers (5), and needle bearing (6) from the transfer box.

3. Check the idler gear shaft, idler gear, spacers, and needle bearing for any wear or damage. Replace as necessary.
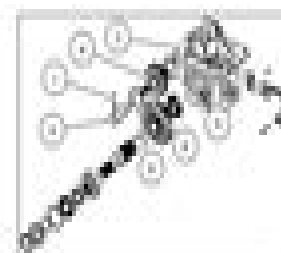
4. Remove the following:

   - Dust Seal Disc (7)
   - Shaft Seal (8)
   - Retaining Ring (9)
   - Output shaft (10) with bearing (11) and seal washer (12)

NOTE: Cut a 1/8 inch hole on each side of the dust seal (7) and shaft seal (8), and insert sheet metal screws into the holes to pull the parts from the case.

5. Remove the output shaft gear (13) and spline coupler (14) from the case.

6. To remove shift lever:
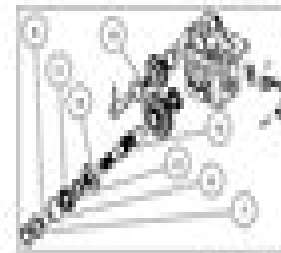
   - Unscrew the plug (15) with sealing washer (16)
   - Remove Detent Plunger Spring (17)
   - Remove Detent Plunger (18)
   - Remove Pin (19)
   - Remove inner charge lever (20) from case

7. To remove rear bearing (21) use a slide hammer puller.

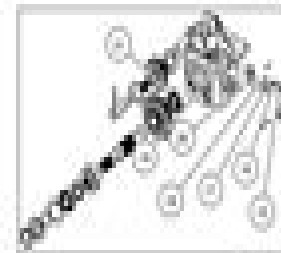Next operation:
Gearbox - Assemble Transfer box (6.14.B)

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