

Gearbox - Remove Transfer box

Pre operation

Transfer shaft - Remove (B1141)

1. After removing the drive shaft, push the oil from the transfer box.
2. Push the input shaft vertical out (1) from the transfer box control lever.
3. Remove the mounting plate (2) and remove transfer box as an assembly.

NOTE: Check the oil level for transfer box by removing the drain plug on the transfer box.

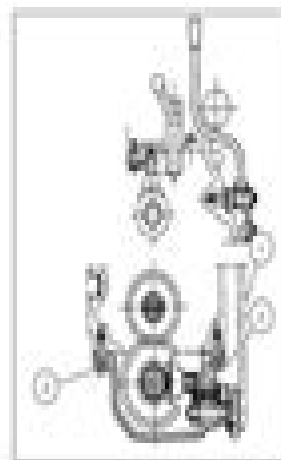


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Gearbox - Disassemble Transfer box

Pre operation

Transfer - Remove Transfer box (B1141)

1. Use a pin to remove the oil plug (1) from the transfer box (2) and oiler gear shaft (3).
2. Push transfer gear shaft (4) forward and remove the box (2) and remove the oiler gear (5), splines (6) and shaft bearing (8) from the transfer box.
3. Check the oiler gear shaft, oiler gear splines and shaft bearing for any wear or damage. Replace as necessary.

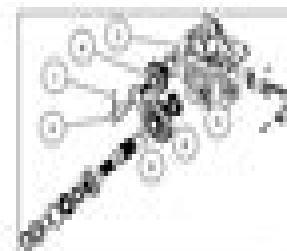


Image 1

4. Remove the following

- Input shaft (1)
- Input gear (2)
- Transfer shaft (3)
- Output shaft (4) with bearing (5) and shaft bearing (6)

NOTE: Check a oil level from an each side of the shaft seal (7) and shaft seal (8) and check shaft seal water screen and the filter to pull the parts from the shaft seal.

5. Remove the input shaft gear (1) and oiler gear (2) from the shaft.

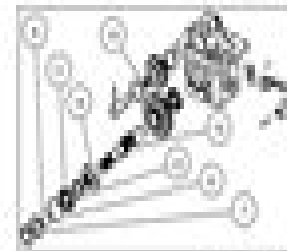


Image 1

6. To remove shaft seal

- Remove the plug (1) with sealing washer (2)
- Remove Output Flange Spring (3)
- Remove Output Flange (4)
- Remove Pin (5)
- Remove input change lever (6) from case

7. To remove the bearing (8) use a slide hammer pull.

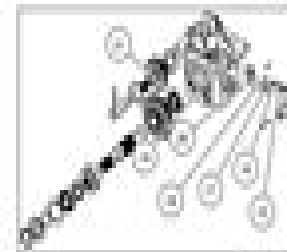


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Elox Workmaster 45 Manual

Jessica J Manson



Elox Workmaster 45 Manual:

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