

# LDV G10 Workshop Manual 2014-2024

Engine block and cylinders



- |                           |                                    |
|---------------------------|------------------------------------|
| 1 Cylinder block assembly | 9 Bearing shells of connecting rod |
| 2 Crankshaft              | 10 Piston                          |
| 3 Main bearing shell      | 11 Piston pin                      |
| 4 Main bearing            | 12 Snap ring, piston pin           |
| 5 Throttle cable          | 13 Piston rings                    |
| 6 Signal wheel            | 14 Piston cooling nozzle           |
| 7 Connecting rods         | 15 Engine oil dipstick             |
| 8 Connecting rod bolt     | 16 Oil pan                         |

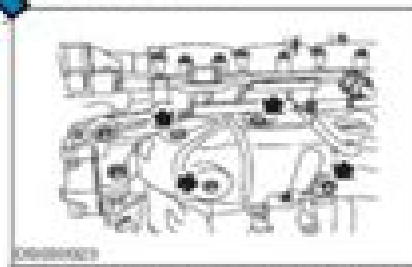
## Inspection of cylinder head (after removal)

### Remove:

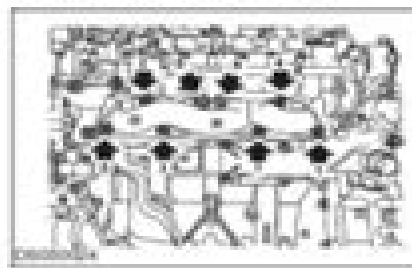
- 1 Remove the 2 nuts used for fixing the intake manifold to the cylinder head. Remove the intake manifold.



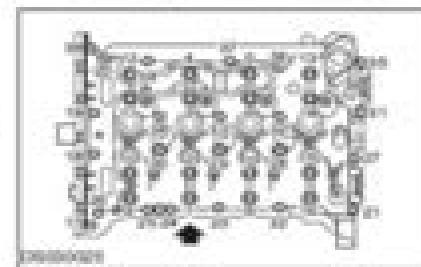
- 2 Remove the 4 bolts used for fixing the exhaust manifold to the cylinder head, and then remove the exhaust manifold.



- 3 Remove and discard the 2 nuts used for fixing the exhaust manifold to the engine. Remove the exhaust manifold. Discard the gasket.



- 4 Remove the auxiliary water pump from the auxiliary water pump bracket.
- 5 Remove the spark plug from the cylinder head.
- 6 Remove the camshaft cover from the cylinder head.
- 7 Evenly loosen the camshaft cover.
- 8 Tighten the camshaft cover in the sequence shown for fixing the camshaft cover to the cylinder head. Check the torque.



- 9 Using a micrometer gauge, check the end play of camshaft (refer to Specifications).



- 10 If the end play is outside 0.07-0.12mm, replace with a new camshaft and check the end play again. If the end play is still outside the specified range, further replace the cylinder head and camshaft cover assembly.

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