

# BACKUP Service Manual

## GALANT

1989-1990-1991-1992-1993  
Volume 2  
Body & Electrical

### FOREWORD

This Service Manual has been prepared with the latest service information available at the time of publication. It is subdivided into various group categories and each section contains diagnostic, disassembly, repair, and installation procedures along with complete specifications and tightening references. Use of this manual will aid in properly performing any servicing necessary to maintain or restore the high levels of performance and reliability designed into these outstanding vehicles.

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#### NOTE:

For information concerning all components other than the electrical system and on-vehicle service procedures for engines and transmissions, refer to Volume 1 "Chassis & Body" of this paired Service Manual. For overhaul procedures of engines or transmissions, refer to the separately issued Engine Service Manual or Manual/Automatic Transmission Service Manual.

# Galant Vr4 Service Manual

**Ian Pickup**



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web a hex key also hex wrench allen key and allen wrench or inbus is a simple driver for bolts or screws that have heads with internal hexagonal recesses hex keys are formed from a single piece of hard hexagonal steel rod having blunt ends that fit snugly into similarly shaped screw sockets the rods are bent to 90° forming two arms of unequal

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web head designs that overlap both bolts and screws are the allen or torx heads hexagonal or splined sockets these modern designs span a large range of sizes and can carry a considerable torque rusty hexagonal bolt heads the american institute of steel construction 13th edition steel design manual section 16 1 chapter j 3 specifies the

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web the formula used to calculate the bolt area is as follows bolt area  $ba = 0.7854 d^2 n$  in this formula  $d$  represents the bolt diameter in inches and  $n$  represents the number of threads per inch the bolt area is calculated by subtracting 0.9734 divided by the threads per inch from the bolt diameter and then squaring the

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web proximate joint and bolt stiffness is outlined in paragraph 5 0 the slope of the force angle of turn relationship can be represented by the following equation where  $k_b$  bolt spring rate lb/in  $k_c$  joint spring rate lb/in

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web formulas for nut dimensions nuts appendix ii nut type square hex flat hex flat jam hex and hex slotted hex jam hex thick and hex thick slotted heavy square heavy hex flat heavy hex flat jam heavy hex and heavy hex slotted heavy hex jam see notes nut size 1 4 thru 5 8 3 4 thru 1 1 2 1 1 8 thru 1 1 2 1 1 8 1 1 4 thru 1 1 2 1 4

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