

## G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

# G Code Quick Guide

**A Gutmann**



## G Code Quick Guide:

**The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook     Energy Research Abstracts ,1993     **User's Guide to the National Electrical Code® 2005** H. Brooke Stauffer,2005 Build a firm foundation in NEC basics with the 2005 Edition of User s Guide to the National Electrical Code NFPA s full color illustrated guide walks you through the 2005 Code explaining key principles such as the difference between GFPE and GFCI equipment With this text you ll understand the intent behind the most critical NEC requirements the way NEC chapters and articles work together and how the NEC is related to other electrical standards and building codes The User s Guide is the key to getting the right answers faster and more efficiently Written by H Brooke Stauffer of the National Electrical Contractors Association NECA this primer shows you how to find answers in today s NEC R significantly improving your productivity and effectiveness on the job User s Guide to the National Electrical Code R is the ideal starting point for electrical apprentices and a useful reference for experienced professionals Use it alongside your 2005 Code     **Nuclear Science Abstracts** ,1974     **National Airspace Performance Reporting System** United States. Federal Aviation Administration,1986     **Solar Energy Update** ,1983     **Fusion Energy Update** ,1979     ERDA Energy Research Abstracts United States. Energy Research and Development Administration,1977     **Fossil Energy Update** ,1981     Empowering Municipal Sustainability Alexandra Reed Lajoux,2021-11-08 Amidst growing awareness over the past half century that human activity threatens our natural environment many of the world s largest cities have played a role in the sustainability movement as seen by such initiatives as Day of Cities sponsored by the United Nations And now local governments in towns and smaller cities are beginning to play a more prominent role in the green movement This book inspired by the author s own experience as a citizen activist and local candidate is a guide for local governments and citizens wishing to launch sustainability campaigns and programs that make a lasting difference in our world Alexandra Reed Lajoux addresses the popular green city topic but focuses on smaller municipalities which are more numerous than big cities and in greater need of guidance With a visionary foreword by Ben G Price National Organizer Community Environmental Legal Defense Fund and author of How Wealth Rules the World the book discusses the most critical environmental economic and engineering realities of municipal life and leadership in our times ranging from rights of nature to rollback tax rates to green infrastructure to gentrification It will appeal to a broad

range of town or city government employees and elected officials as well as local activists contemplating the issues of managing and funding sustainability that all localities worldwide face at some level      **Technical Abstract Bulletin** ,1982

ERDA Research Abstracts United States. Energy Research and Development Administration,1976      **ERDA Energy Research Abstracts** United States. Energy Research and Development Administration. Technical Information Center,1976

Reliability Analysis and Prediction K.B. Misra,2012-12-02 This book equips the reader with a compact information source on all the most recent methodological tools available in the area of reliability prediction and analysis Topics covered include reliability mathematics organisation and analysis of data reliability modelling and system reliability evaluation techniques Environmental factors and stresses are taken into account in computing the reliability of the involved components The limitations of models methods procedures algorithms and programmes are outlined The treatment of maintained systems is designed to aid the worker in analysing systems with more realistic and practical assumptions Fault tree analysis is also extensively discussed incorporating recent developments Examples and illustrations support the reader in the solving of problems in his own area of research The chapters provide a logical and graded presentation of the subject matter bearing in mind the difficulties of a beginner whilst bridging the information gap for the more experienced reader The work will be of considerable interest to engineers working in various industries research organizations particularly in defence nuclear chemical space or communications It will also be an indispensable study aid for serious minded students and teachers      7

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subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level  
Palmer's European Pocket Guide ,1882      *The Software Encyclopedia* ,1986

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