The ISO 13485 Standard is widely used in the medical device manufacturing industry as a means of establishing compliance with Canadian Medical Device Regulation, European Medical Device Directive and other regulations. Since the majority of medical device manufacturers comply with both 21 CFR 820 QSR and ISO 13485 standards, it is practical to consider establishing an integrated 21 CFR 820 and ISO 13485 Quality Management System (QMS).

Documentation Structure

To establish an integrated QSR and ISO 13485 QMS, an organization may use approaches outlined in the ISO 10013 Standard, Guidelines for Developing Quality Manuals. Among other suggestions, this standard gives an example of a documentation structure that can be used for QSR and ISO 13485 quality management systems. While the standard suggests using a three-level documentation structure, most organizations implement four-level structures to include quality records, as required by both QSR Subpart M - Records and ISO 13485, element 4.2.4. A typical four-level documentation structure includes: Quality Manual, Procedures, Instructions, and Records.

Actually, the documentation structure for an organization should most likely start from the quality policy, as the policy, among other commitments, defines the regulations and standards that a company intends to comply with. If you choose to use this approach, your QMS will have five levels, as shown below:

- 1. Quality Policy level 1
- 2. Quality Manual level 2
- 3. Procedures level 3
- 4. Instructions level 4, and
- 5. Records level 5

Quality Policy

QSR, section 820.20 (a) and ISO 13485, element 5.3 require the establishment of a quality policy. To satisfy these requirements an organization may develop a quality policy that meets requirements of both QSR and ISO 13485 standards. While QSR requires a quality policy to include a commitment to quality and be "...understood, implemented, and maintained at all levels of the organization", ISO 13485 requirements are somewhat broader. Therefore, an organization can adhere to the requirements of ISO 13485 which requires that a quality policy include:

· A commitment to comply with requirements,

Eu Requirements For A Quality Manual

Lauren Gardner

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The EU Directive Handbook Allen R. Bailey, 1997-03-06 The key to the global market in the twenty first century will be understanding the European Union Directives Over 43 countries worldwide have already made the EU Directives law By the year 2000 one third of all countries will probably be using the EU Directives to determine compliance for industry Standards in the United States and European Union Markets for Fruit and Vegetables Cora Dankers, 2007-01-01 Over the past 20 years the number of standards and certification programmes for agricultural production has grown rapidly Producers who want to export are confronted not only by a plethora of import regulations but also within import countries by different niche markets for which specific requirements have to be fulfilled This report gives an overview of standards and certification programmes relevant for fruit and vegetable producers and exporters in developing countries with a focus on the markets of the United States of America and the European Union In addition it gives an overview of current analytical work on standards and trade reviews major assistance programmes related to standards and provides recommendations for further ISO 9001: 2000 for Small Businesses Ray Tricker, 2012-09-10 Review of previous edition This will be of research particular importance to companies that act as suppliers to larger multinational organisations whose original specifications may not translate readily into local practice Quality Today Small and medium sized companies face many challenges today not least that their larger institutional and multinational customers make demands that are difficult to meet for an organisation with limited resources One such demand is ISO 9000 compliance Fully revised and updated ISO 9001 2000 for Small Businesses explains the new requirements of ISO 9001 2000 and helps businesses draw up a quality plan that will allow them to meet the challenges of the market place For engineers and managers in small and medium sized companies and also in service industries and user groups the text will serve as a essential guide to the most important new developments in quality assurance Field Screening Europe Johannes Gottlieb, Heinz Hötzl, Karin Huck, Reinhard Niessner, 2012-12-06 These Proceedings contain both oral and poster contributions to the first international conference Field Screening Europe Strategies and Techniques for On Site Investigation and Monitoring of Contaminated Soil Water and Air held in Karls ruhe September 29 October 1 1997 Environmental monitoring and the assessment of chemical contaminations are be coming more and more important The integrated study of environmental con tamination in the field is a rather recent approach Field screening indicates such field analytical tools quick methods and strategies for on site or in situ environmental analysis and assessment of contamination The classical strategy for investigating contaminants consists of the following steps site studies sampling sample transport to the laboratory sample preparation and analysis This strategy is rather expensive and time consuming Some investigations including sample preparation may last several days In many cases the results must be available immediately and are of importance for further decisions Field screening is an alternative or complement to this strategy that attempts to be cheaper and faster and may achieve the same quality of results The most

important argument for field analytical methods is that the superior accuracy and high costs of laboratory methods are disproportional to the possibility of artifacts from sampling and errors originating from spatial variations of contaminants

A Coherent European Procurement Law and Policy for the Space Sector Stephan Hobe, Mahulena Hofmannová, Jan Wouters, 2011 Space is a matter of strategic importance and in need of concerted action by the European space actors Distinct approaches to public procurement must not hamper the cooperation between the European Space Agency the European Union and their respective Member States The study provides a toolbox for space procurement that addresses specificities of this sector Each tool is assessed in light of policy objectives market conditions and the legal frameworks of the European Union and the European Space Agency A discussion on selected means of policy implementation other than procurement so called Extra Procurement Instruments complements this toolbox The Third Way in European space procurement caters for both coherence and flexibility needs and is intended to serve policy makers as they finally make Europe in Space a reality New York and the New Europe, 1994 Provides information on the implications of the New Europe and the opportunities it presents Addresses the issues most relevant to small and medium sized companies seeking to enter European markets or expand sales there Discusses opportunities in 3 industries medical instruments electronic components and business services Applicable to all states and localities Charts tables and maps Health Care and Its Financing in the Single European Market Reiner Leidl, R. Leidl, 1998 Health care and its financing will not be harmonized within the European Union EU Therefore the differences between the health systems of the member states in a Single European Market are gaining in relevance The process of economic integration also effects health This book integrates economics law social political and health sciences in the analysis of health care issues in the EU It covers the development of health systems and policy in the community the markets for pharmaceuticals and for medical devices EU trends in hospital financing issues in the comparison of financing systems especially in the field of private expenditures reforms of health care financing in social security systems and national health services in the EU and cross border health care between EU member states The results feature an up to date overview on the European dimension of health care and its financing The book is relevant to experts in health care organizations policy industry and research 5th European Conference of the International Federation for Medical and Biological Engineering 14 - 18 September 2011, Budapest, Hungary Ákos Jobbágy, 2012-02-02 This volume presents the 5th European Conference of the International Federation for Medical and Biological Engineering EMBEC held in Budapest 14 18 September 2011 The scientific discussion on the conference and in this conference proceedings include the following issues Signal Image Processing ICT Clinical Engineering and Applications Biomechanics and Fluid Biomechanics Biomaterials and Tissue Repair Innovations and Nanotechnology Modeling and Simulation Education and Professional Business America, 1993 Includes articles on international business opportunities Cobert's Manual Of Drug Safety And Pharmacovigilance (Third Edition) Barton Cobert, William Gregory, Jean-loup

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