

2. Remove HP fuel line (4).
3. Remove return line (5).

**Note:** The injector accumulator will be emptied when removing the adapter.

4. Remove adapter (3).
5. Remove screw (2) and take off hold-down clamp (1).



6. Install installation/removal tool on cylinder head.
7. Remove injector with installation/removal tool.
8. Remove installation/removal tool.

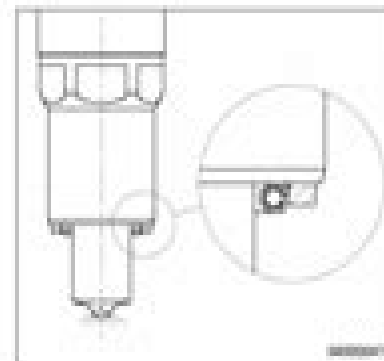


9. Remove sealing ring (6) from injector or use a soft-headed tool to take it out of the cylinder head.
10. Remove O-rings (2). O-ring (2) and damper ring (7) from injector.
11. Clean all mating and sealing surfaces.
12. Cover all connections and lines, or seal with suitable plugs.



### Installing injector

1. Remove plug (before installing the injector. (Do not remove the plug from the HP line before installing the adapter.)
2. Coat injector with assembly paste at the seat of the nozzle clamping nut.
3. Fit new sealing ring (included in the scope of supply of the injector) with grease on injector. (Observe installation position of sealing ring.)



4. Fit new O-rings (2) (included in the scope of supply of the injector). O-ring (2) and damper ring (7) onto the injector and coat with grease.
5. Remove oil carbon from sealing face on cylinder head and protective sleeve with rubbing cloth.
6. Insert injector into cylinder head, ensuring that the HP line adapter is correctly aligned.



7. Use installation/removal tool to press in injector.
8. Remove installation/removal tool.



# Mtu 16v4000 Engine Instruction Manual

**Tao Wei**



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